

General Setup Instructions

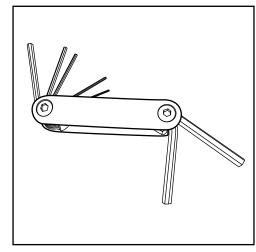
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

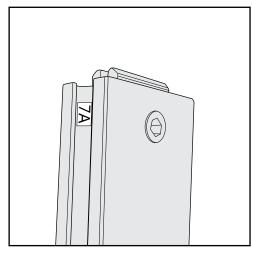
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



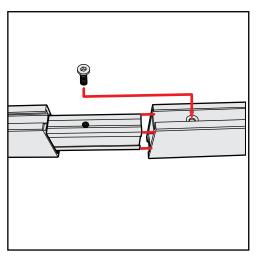
Hex Tool - Essential for Assembly



Part Identification - Numbering

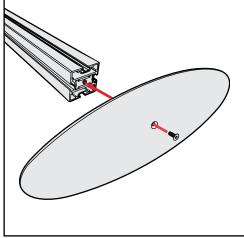


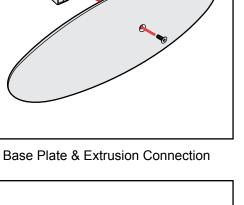
MARNING

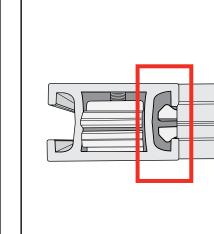


Spline Connection

Extrusion & Lock Connection







Engaged Lock



DO NOT USE POWER TOOLS



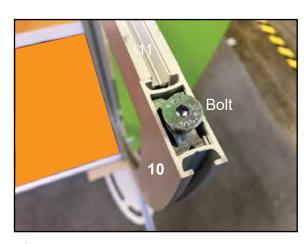
LADDERS OR LIFTS MAY BE REQUIRED



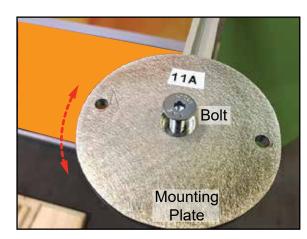
ALL CONNECTIONS MUST BE TIGHTLY SECURED



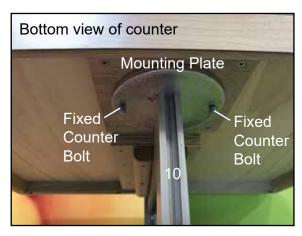
1) Mounting plate & wing nuts, in packed position.



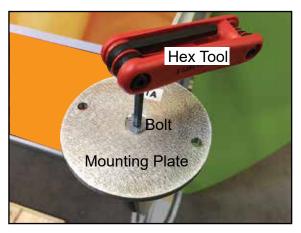
2) Mounting plate bolt in, packed position.



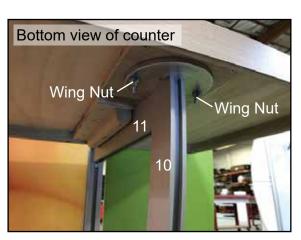
3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.

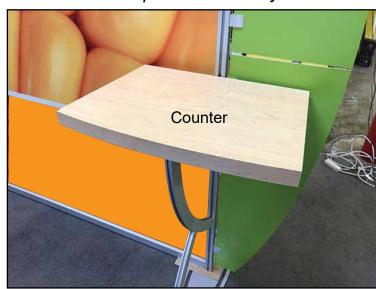


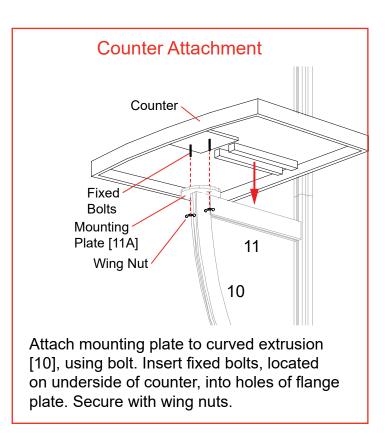
5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Completed Assembly

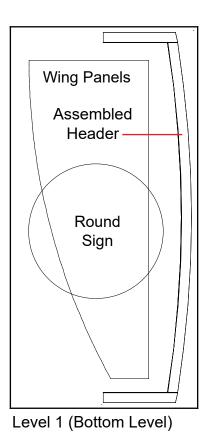


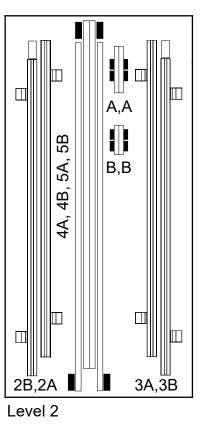


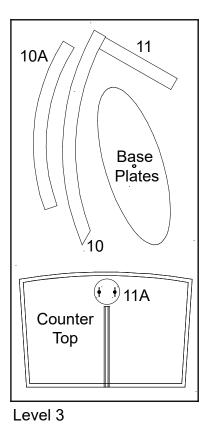
Keep mounting plate [11A] and wing nuts attached to counter, when packing.

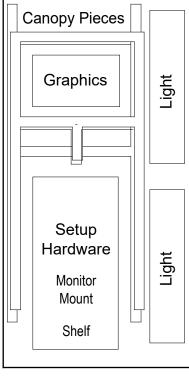
Keep bolt attached to [10], when packing.

Top View of Each Level

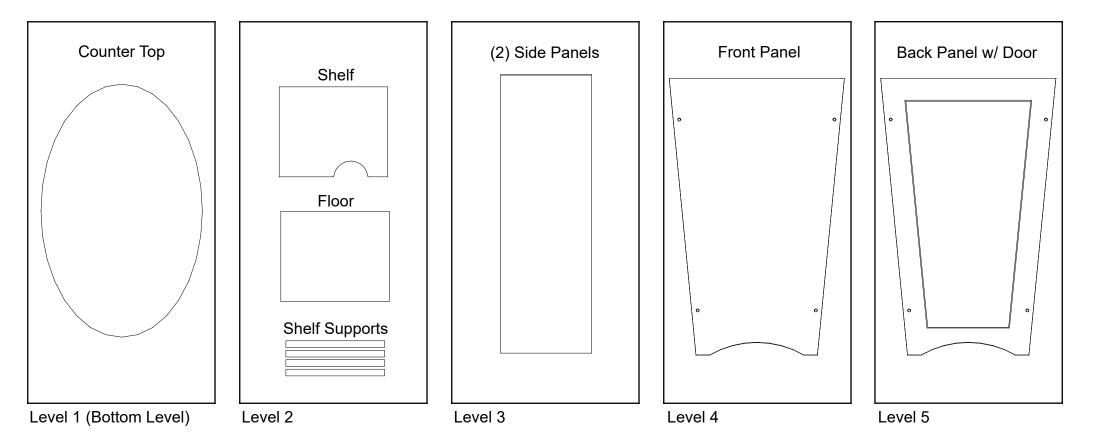








Top View of Each Level

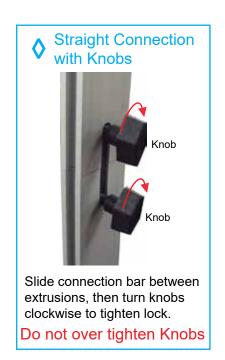


Order #XXXXX Backwall Assembly

Item	Qty.	Description
1	2	Base Plate
2A,2B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps
3A,3B	1,1	42" S40 Vertical Extrusion w/ A10 Clamps

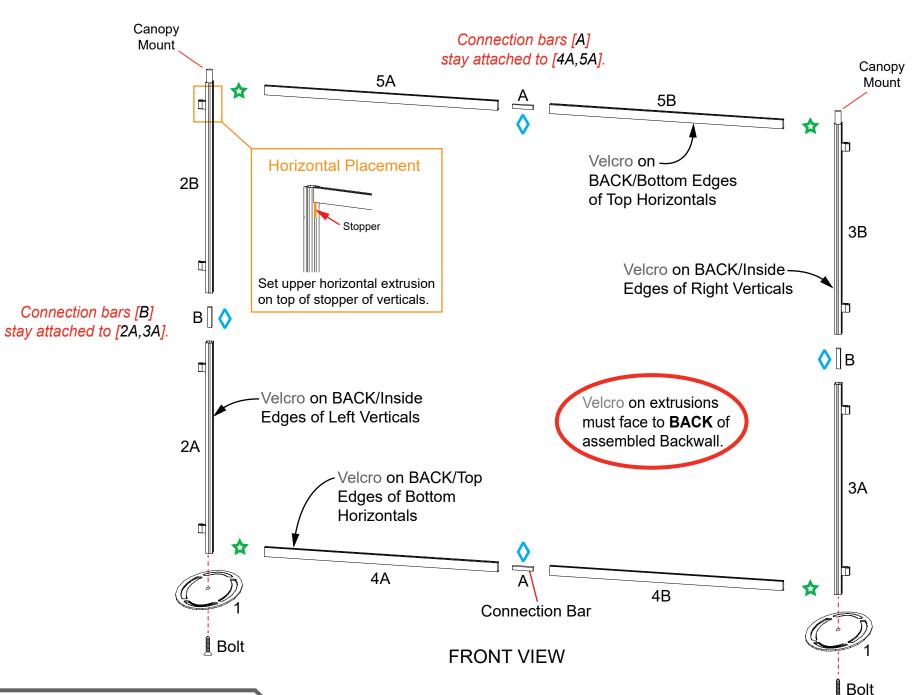
4A,4B 1,1 45" Z45 Horizontal Extrusion 5A,5B 1,1 45" Z45 Horizontal Extrusion

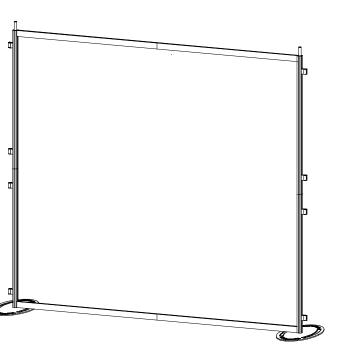




Steps:

- 1) Attach base plates [1] lower verticals [2A] and [3A], using bolts.
- 2) Connect verticals [2A to 2B] and [3A to 3B], using connection bars [B]. See Straight Connection with Knobs detail.
- 3) Connect horizontals [4A to 4B] and [5A to 5B], using connection bars [A]. See Straight Connection with Knobs detail.
- 4) Connect assemblies [2A/2B] and [3A/3B] with assemblies [4A/4B] and [5A/5B]. See Corner Connection with Knob detail.
- 5) Attach graphic to Velcro on back of assembled Backwall.



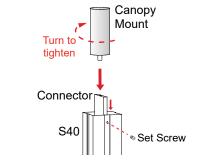


When Assembled

Keep Canopy Mounts attached to [2B,3B].

Keep A10 clamps attached to [2A,2B,3A,3B].

Canopy Mount Attachment



Attach connector to top of vertical extrusion then tighten set screws to secure.

Insert canopy mount into threaded hole in top of connector then turn canopy mount clockwise to tighten in place. SACAGAWEA DESIGNS

Order #XXXXX Backwall Attachments

Steps: 1) Connect lights to top horizontal extrusions [5A/5B]. See Light Connection detail.

- 2) Attach assembled Header Frame and affix graphic using Velcro.
- 3) Attach extrusions [10/11] and shelf to vertical [2A].
- 4) Attach support leg [10A] to curved extrusion [10].

* Monitor Mount Attachment

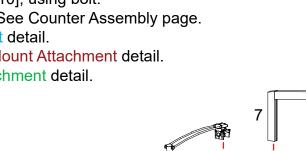
- 5) Attach flange plate [11A] to top of curved extrusion [10], using bolt.
- 6) Attach counter top to counter mounting plate [11A]. See Counter Assembly page.
- 7) Attach Wings to A10 clamps. See Clamp Attachment detail.
- 8) Attach Monitor Mount to vertical [2B]. See Monitor Mount Attachment detail.

9) Attach Sign to vertical extrusion [3B]. See Sign Attachment detail.

7/8/9 1/1/1 Header Frame
10 1 30.2" Curved Extrusion
10A 1 Support Leg
11 1 12.184" Horizontal Extrusion
11A 1 Counter Mounting Plate

must face to **BACK** of

Description





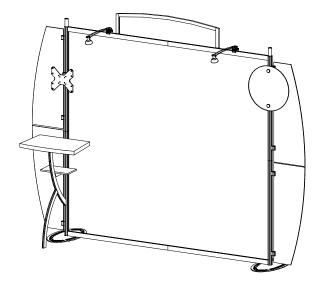
Graphic

Clamp

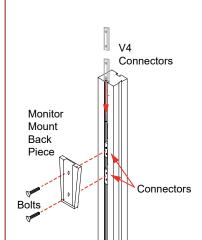
Wing

Wing

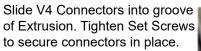
3A



When assembled



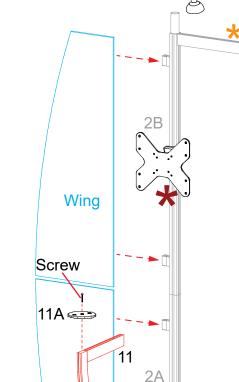




Attach Monitor Mount back piece to Extrusion, using bolts.

Then slide monitor mount into back piece.



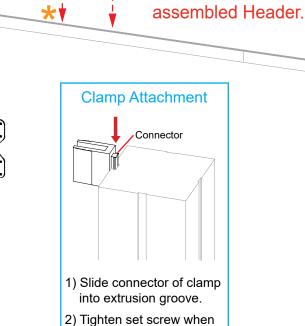


Shelf

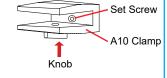
10

Wing

10A



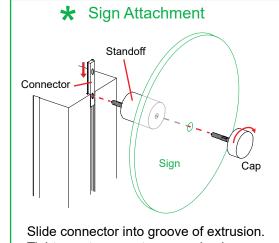
- A10 is in desired location.
- 3) Insert wing into clamp.
- 4) Tighten knob on clamp to secure wing in place.



Keep A10 clamps attached to verticals

FRONT VIEW





Slide connector into groove of extrusion. Tighten set screws to secure in place. Screw standoff into connector. Place sign between standoff and cap then tighten cap to secure sign.

Keep curved extrusion [10] / & horizontal [11] assembled.

0

ĀERO

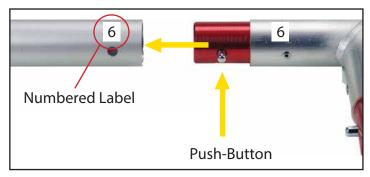
Using Your Setup Instructions

The Aero Setup Instructions are created specifically for your configuration. The instructions include an exploded view of the frame which is sequentially labeled. We encourage you to review the instructions before attempting to assemble your exhibit.

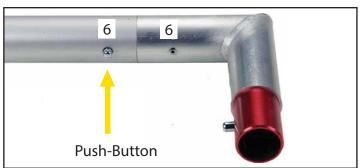
Connections are kept very simple; no tools required. Everything assembles with push-button connectors.

Cleaning and Packing Your Display

- 1) Use care when cleaning aluminum extrusion or acrylic inserts. Use only non-abrasive cleaners.
- 2) Retain all packing material. It will make re-packing much easier and will reduce the likelihood of shipping damage.

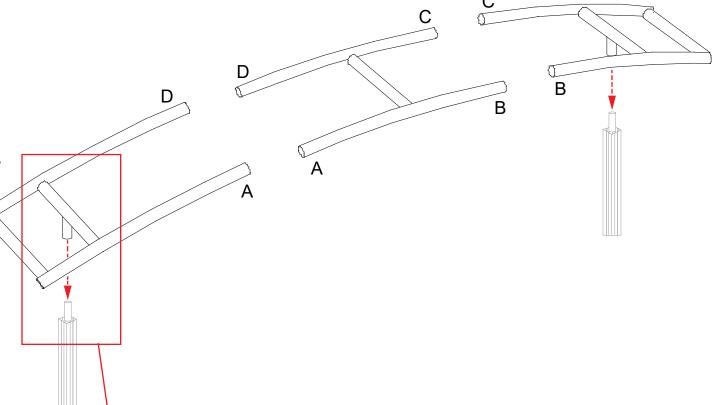


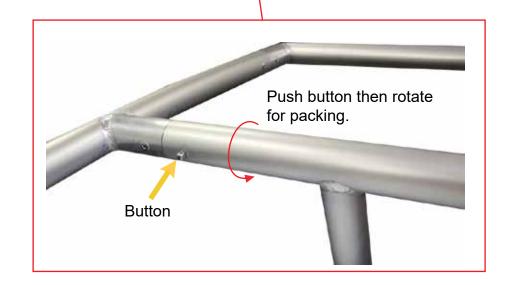
Connections are made by holding the button down and sliding the red tube into opposing tube until button locks into the hole of the opposing tube. To disassemble, push button and pull or twist extrusions apart.

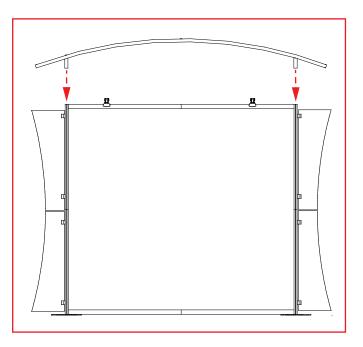


Steps:

- 1) Connect canopy pieces together as shown.
- 2) Apply pillowcase graphic to assembled canopy





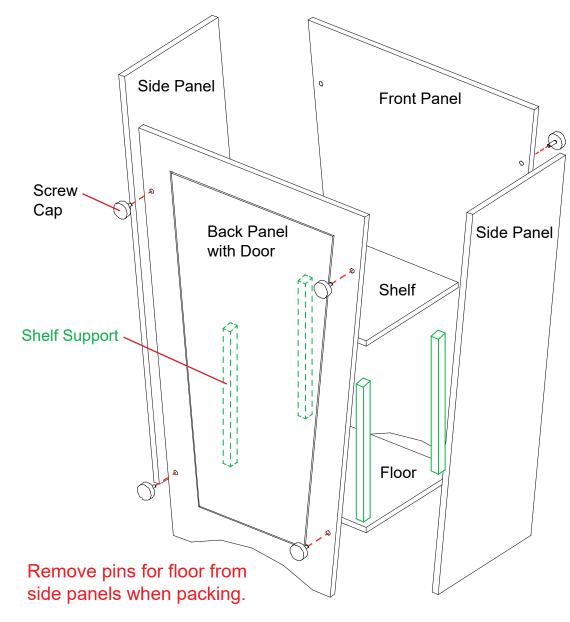




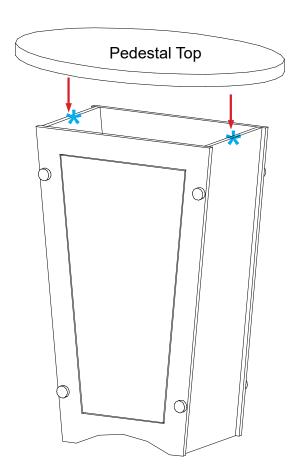
Order #XXXXX LTK-1001 Counter Assembly

Setup Instructions:

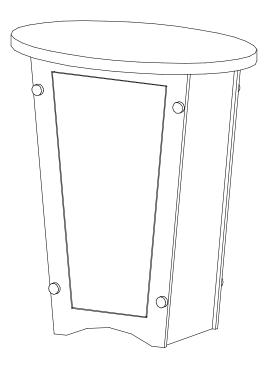
- 1) Attach pins at bottom interior of side panels. Note: Pins are designed to be slightly angled.
- 2) Use screw caps to secure the side panels to front panel and back panels, making sure Velcro is facing inward.
- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect shelf supports to Velcro on panels, then place shelf on top of supports.
- 5) Attach pedestal top to assembled pedestal base. See Pedestal Top Attachment detail.



Pedestal Base Assembly



Pedestal Top Attachment



Completed Pedestal Assembly

