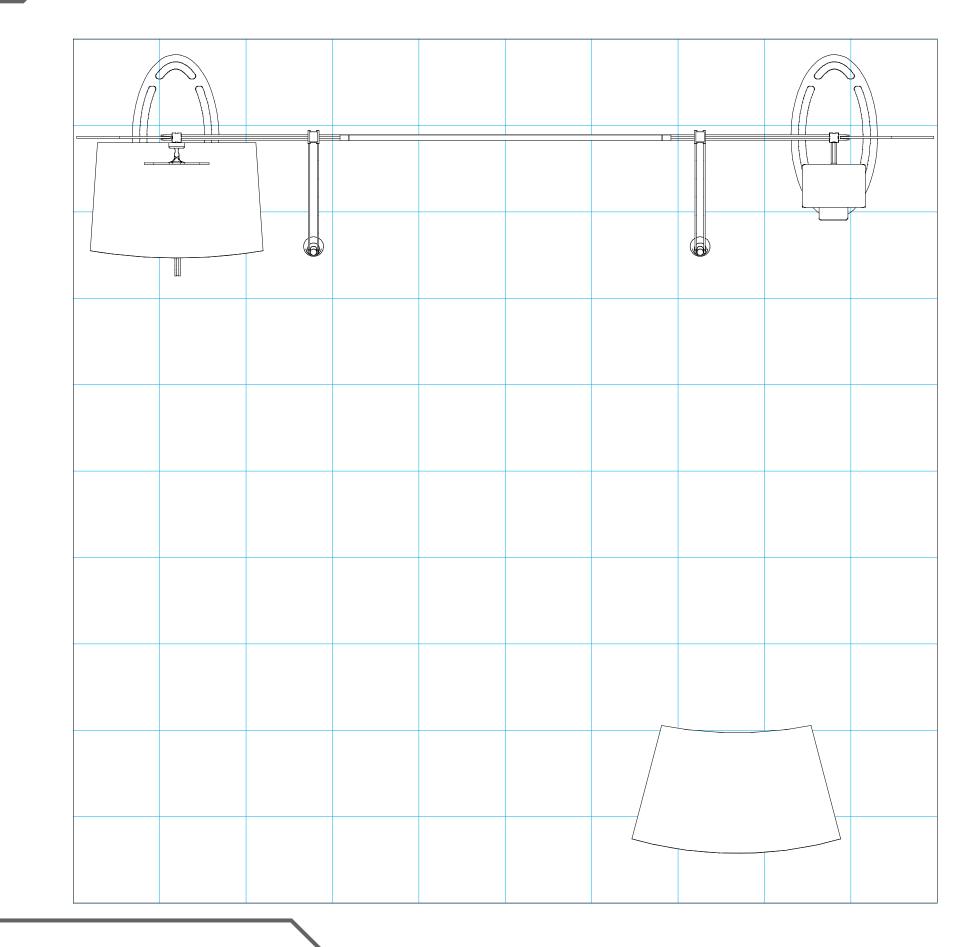




Order #XXXXX Plan View





Order #XXXXX General Information

General Setup Instructions

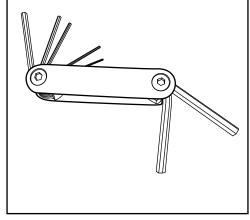
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

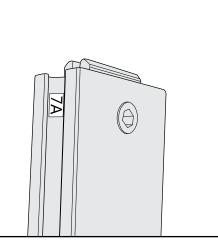
- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
 Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
 All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.

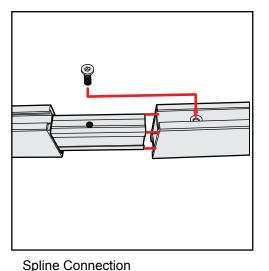


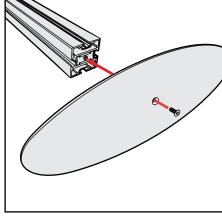
Hex Tool - Essential for Assembly



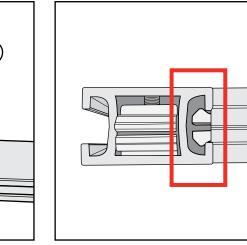


Part Identification - Numbering





Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







WARNING

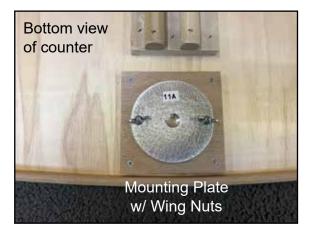
DO NOT USE POWER TOOLS

LADDERS OR LIFTS MAY BE REQUIRED

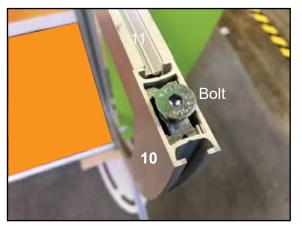
ALL CONNECTIONS MUST BE TIGHTLY SECURED



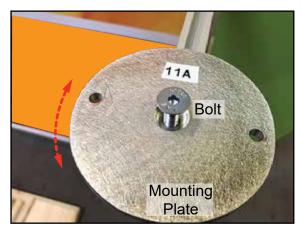
Order #XXXXX Counter Assembly



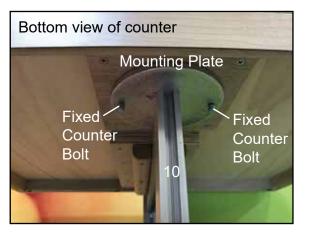
1) Mounting plate & wing nuts, in packed position.



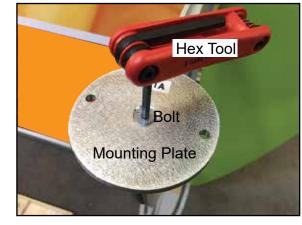
2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



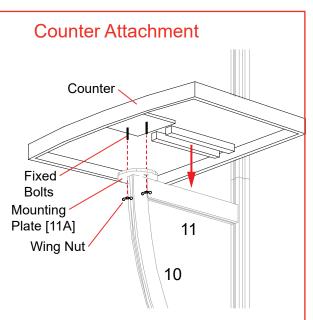
5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Completed Assembly

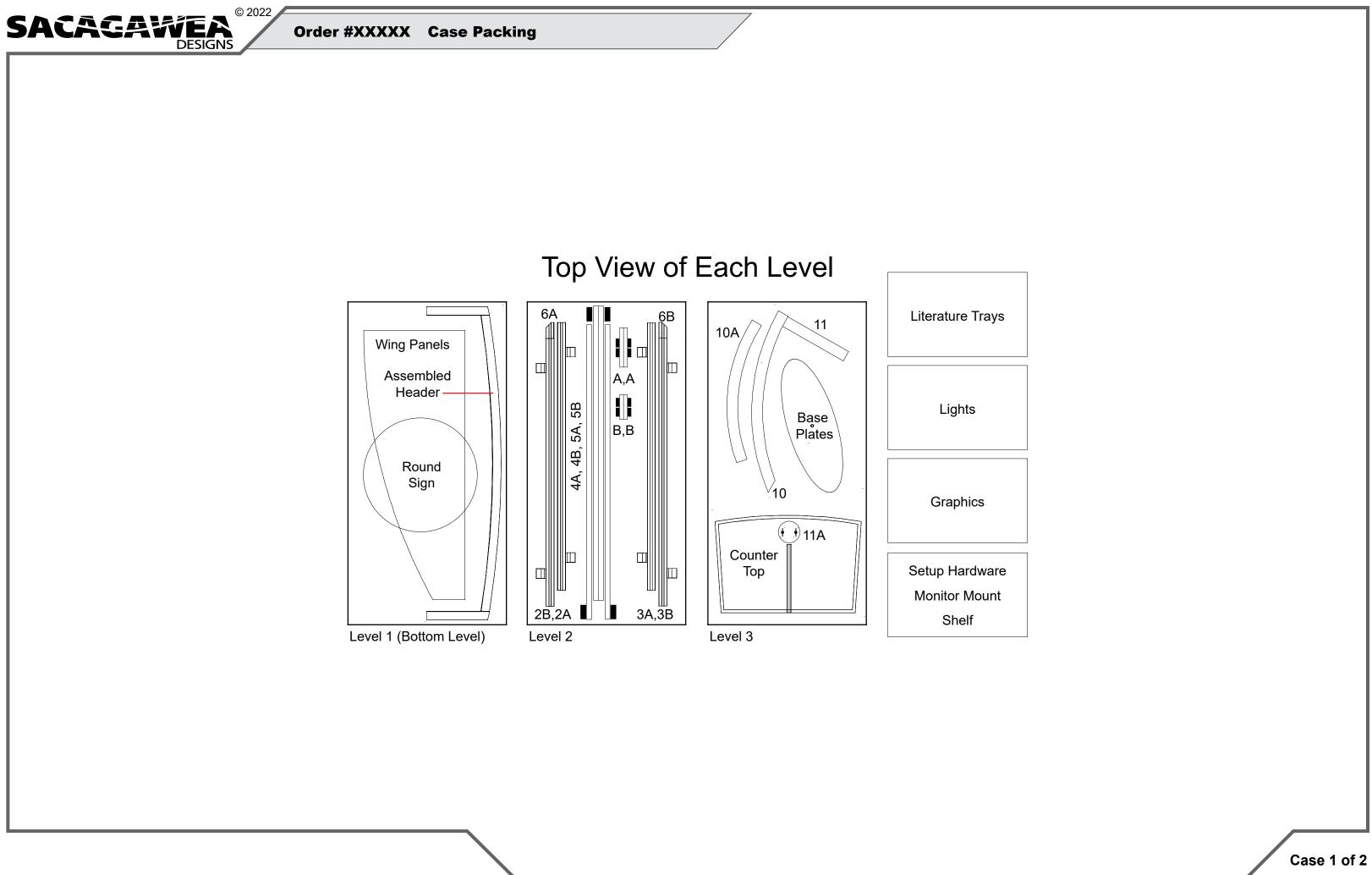




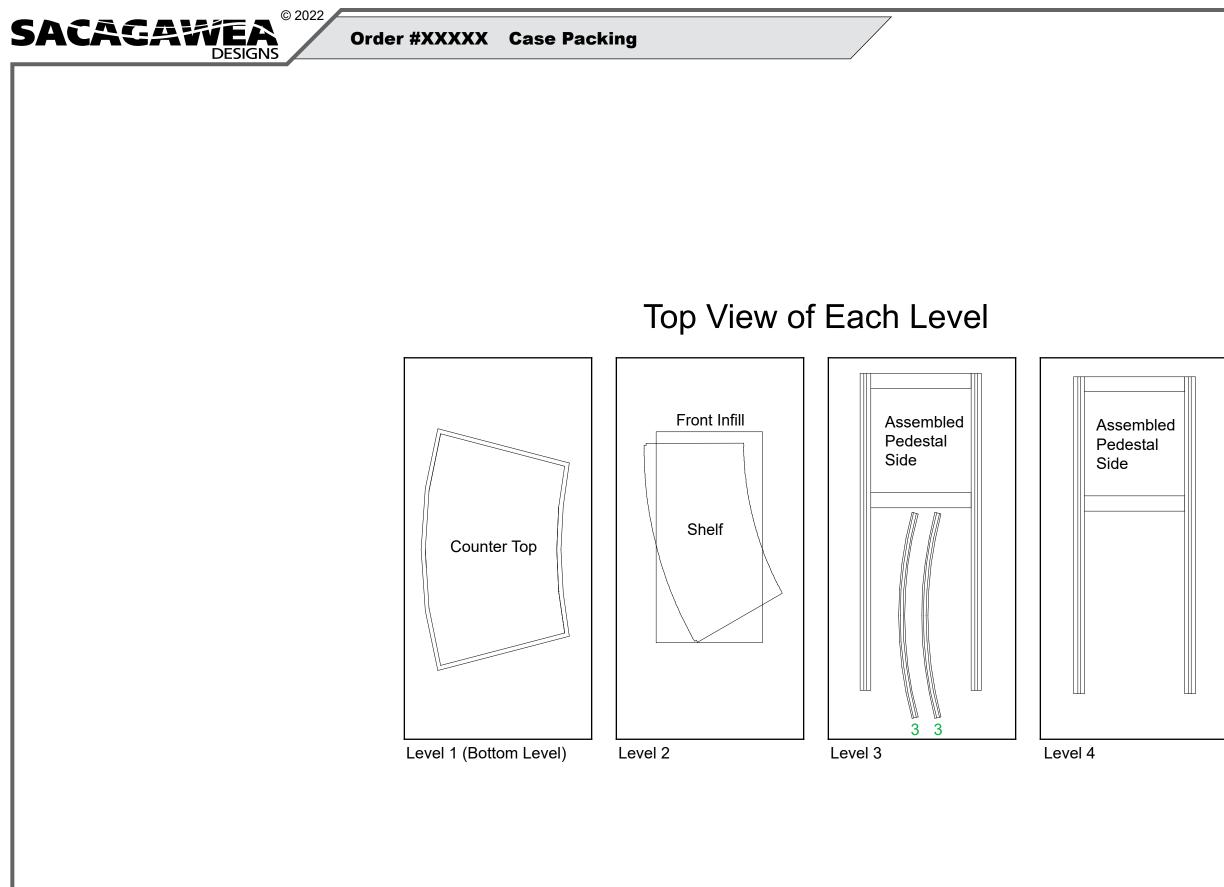
Attach mounting plate to curved extrusion [10], using bolt. Insert fixed bolts, located on underside of counter, into holes of flange plate. Secure with wing nuts.

Keep mounting plate [11A] and wing nuts attached to counter, when packing.

Keep bolt attached to [10], when packing.



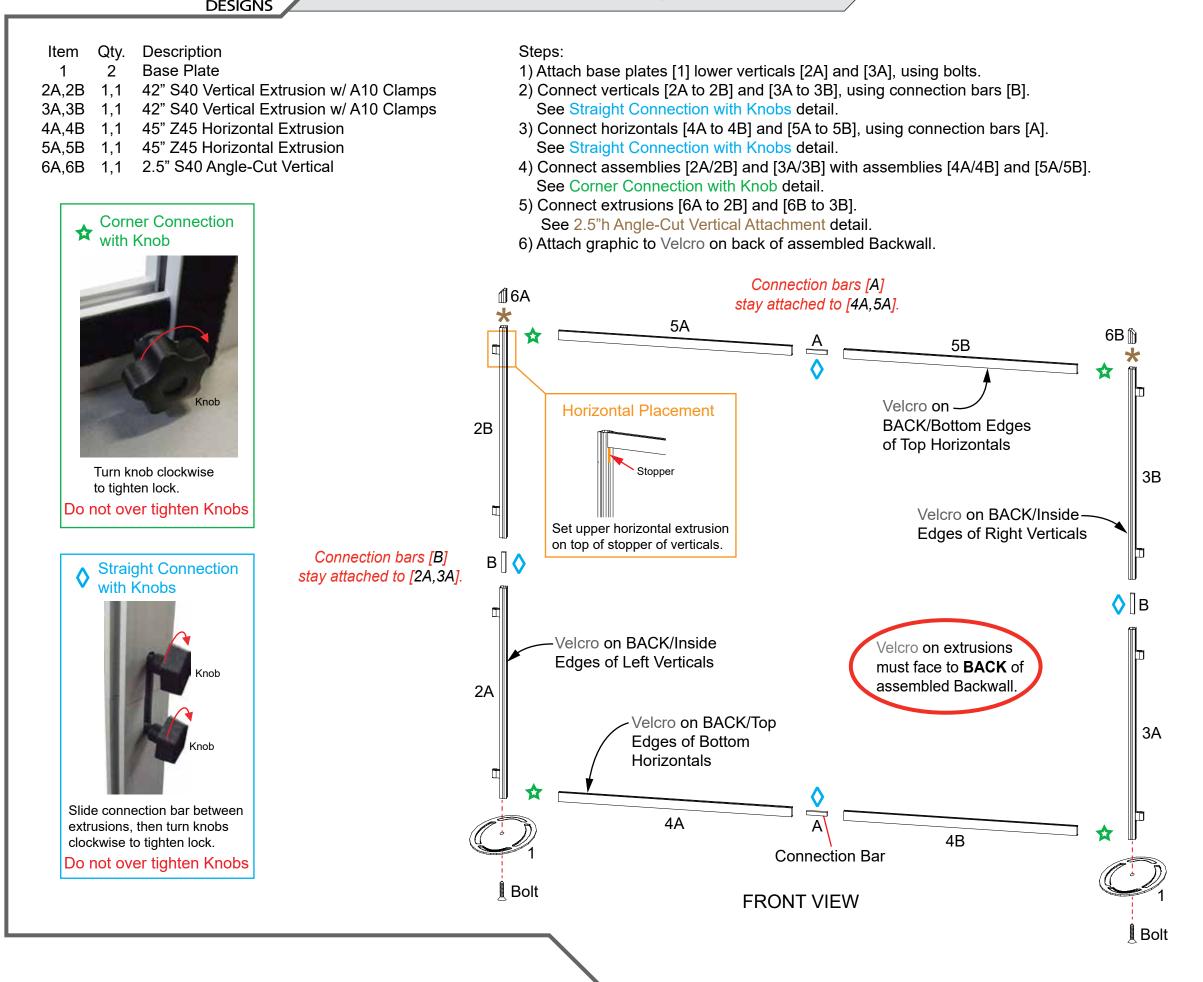
Order #XXXXX Case Packing





Order #XXXXX Backwall Assembly

SACAGAM

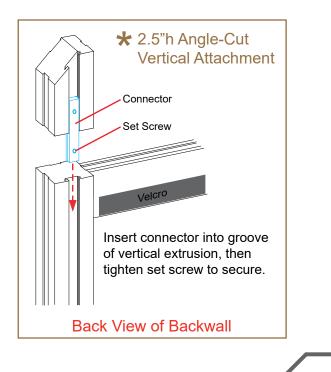


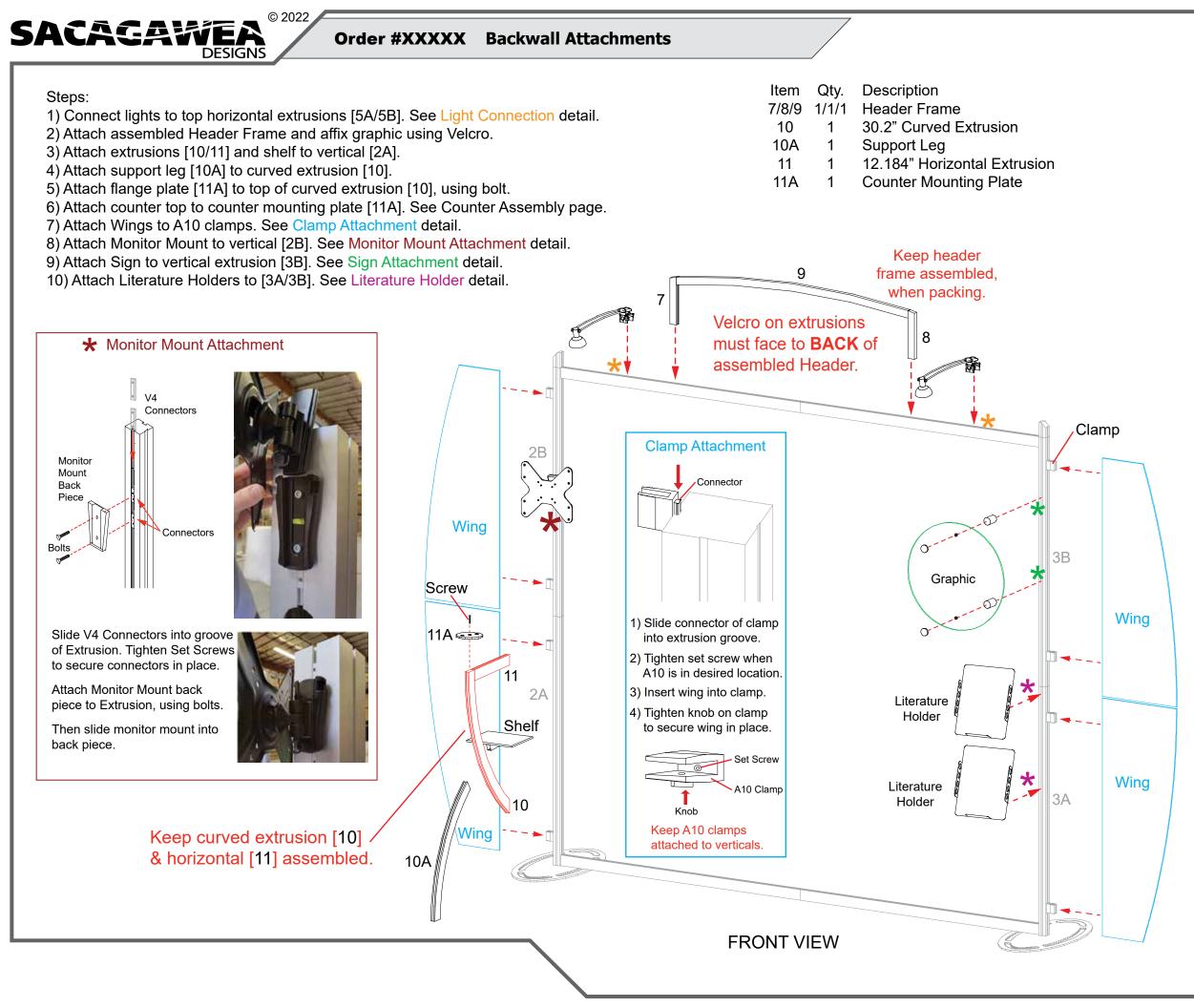


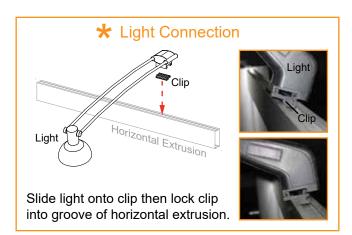
When Assembled

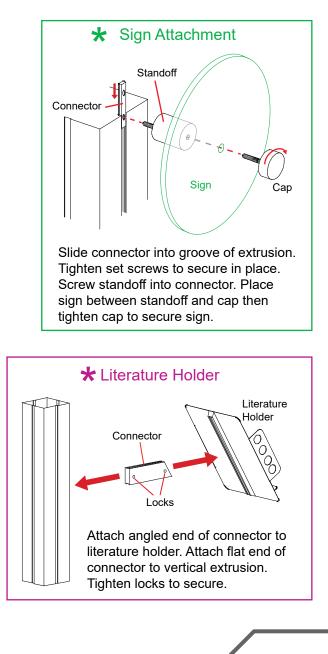
Keep extrusions [6A,6B] attached to [2B,3B].

Keep A10 clamps attached to [2A,2B,3A,3B].









SACAGAW DESIGNS

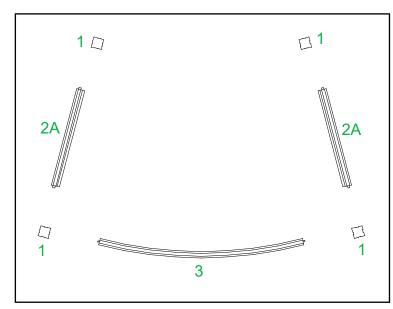
Item	Qty	Description
1	4	38" S40 Vertical Extrusion
2,2A	2,2	12" Z45 Horizontal Extrusion
3	2	25" Z45 Horizontal Extrusion

Steps

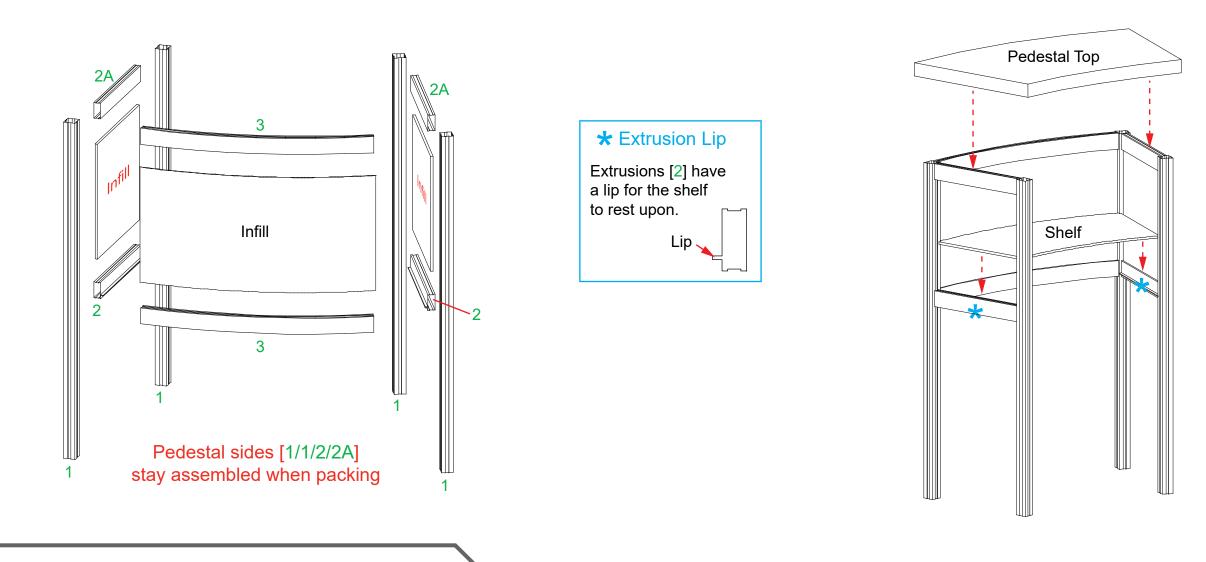
1) Attach horizontals [2] and [2A] between verticals [1], with infills between.

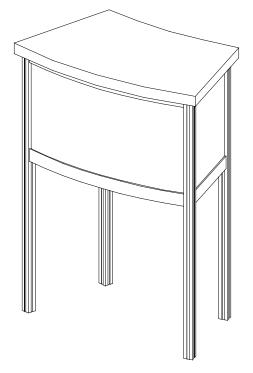
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- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
 3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].



Top View





Completed Pedestal Assembly

Step 3 of 3