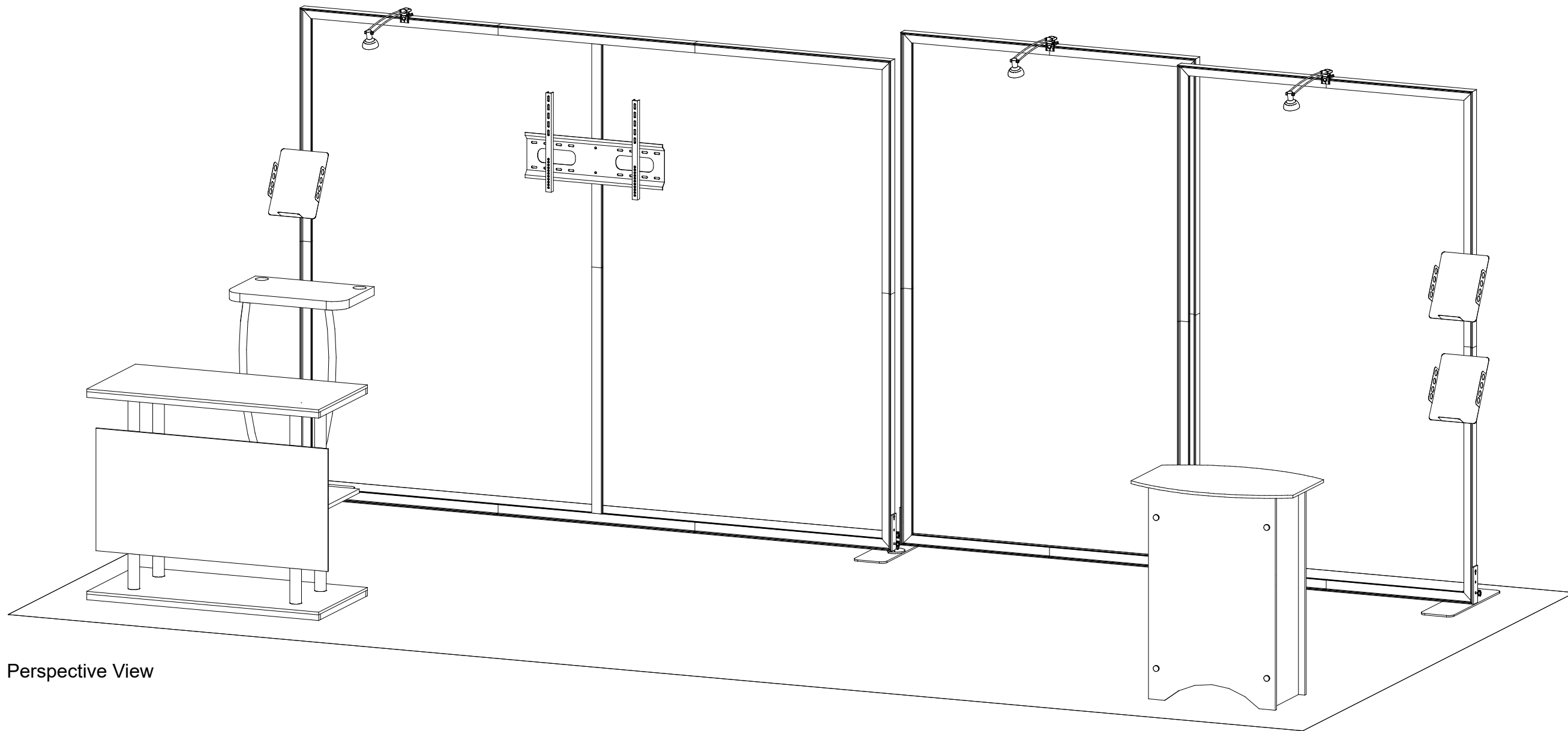
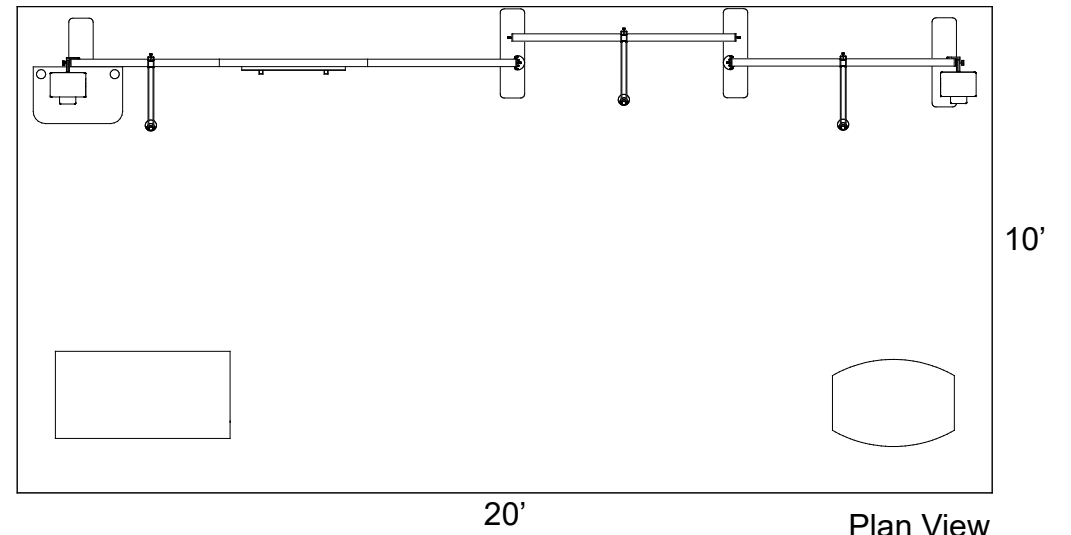
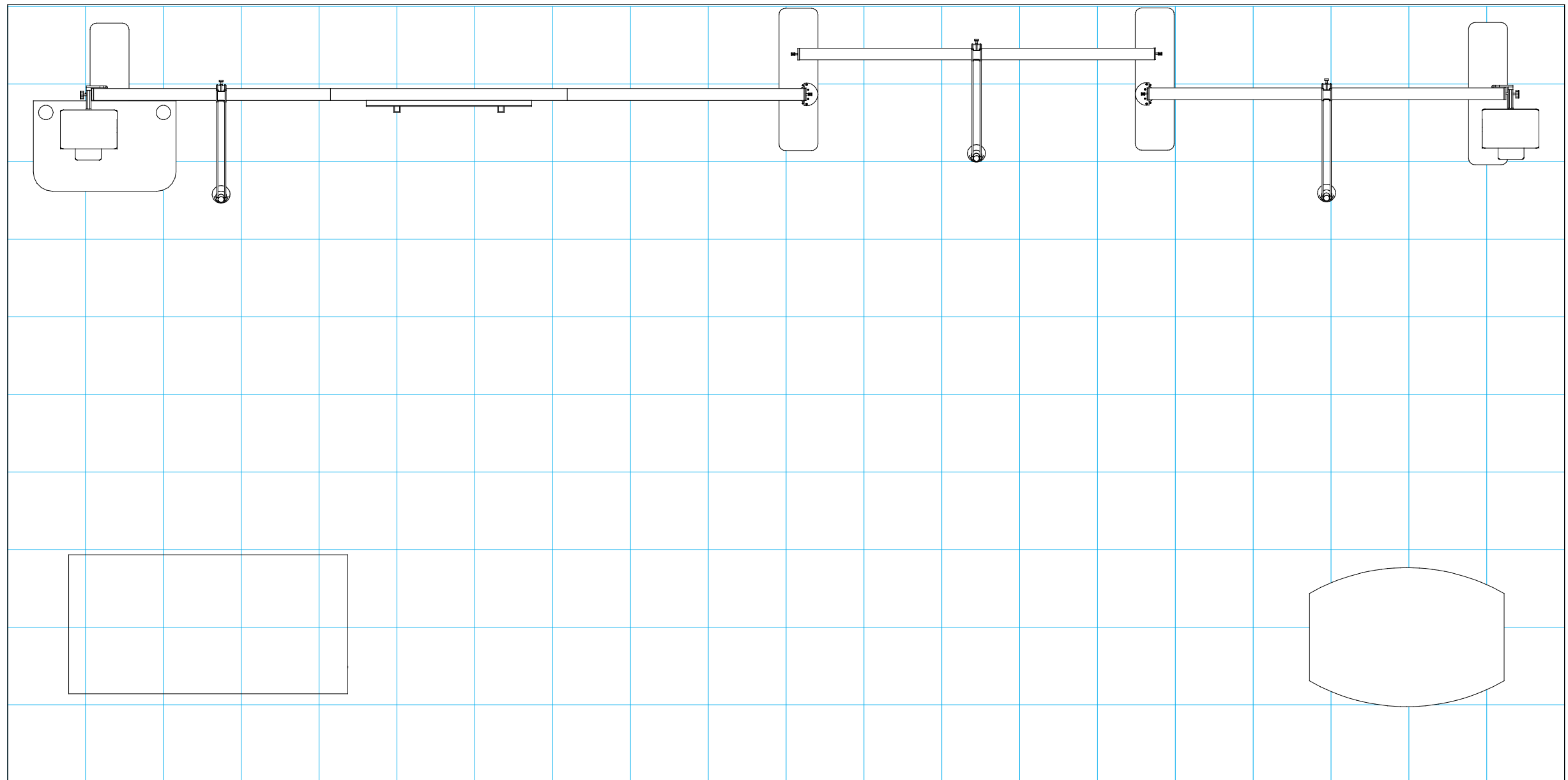


Order #XXXXX SYK-2004 - 10' x 20' Portable Display



SETUP INSTRUCTIONS



= 1 sq ft

General Setup Instructions

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.



Part Identification - Numbering



Engaged Lock

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



WARNING



DO NOT USE POWER TOOLS



ALL CONNECTIONS MUST
BE TIGHTLY SECURED

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.

Straight Connection

When assembling frame, first attach all **straight connectors**, then attach **corner connectors**.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide **straight connector** across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions.
Tighten all knobs.



All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

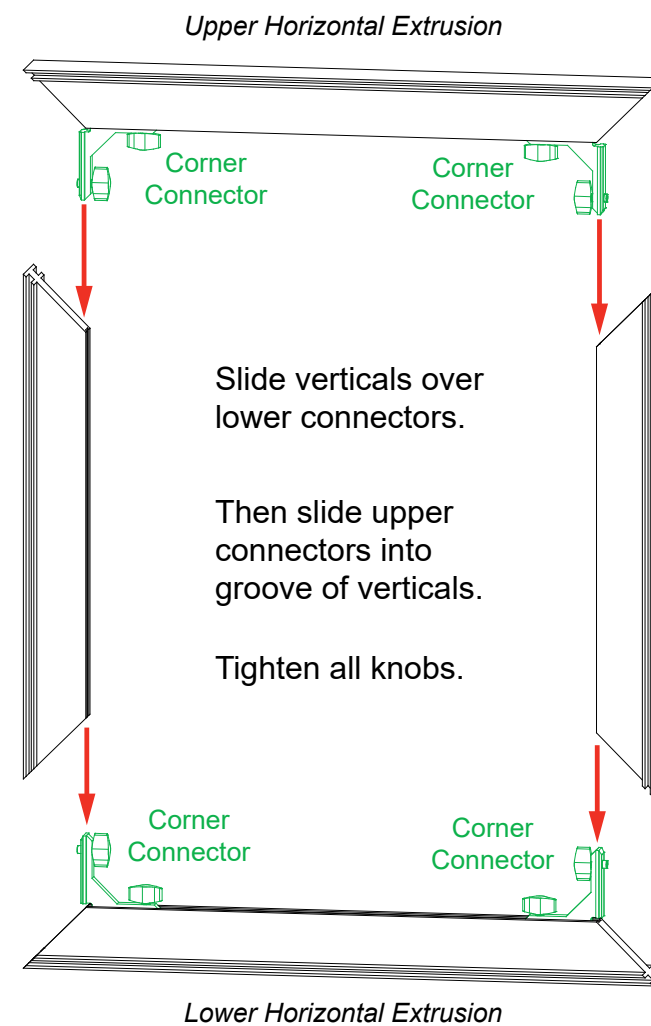
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto **corner connectors** of **lower** horizontal extrusion.
- 2) Slide **corner connectors** of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of **corner connectors** on lower and upper horizontal extrusions.



Slide verticals over lower connectors.

Then slide upper connectors into groove of verticals.

Tighten all knobs.

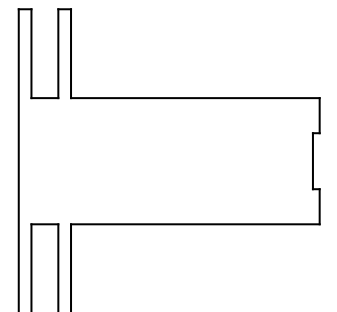


Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

All knobs must be tightened securely to ensure a proper connection.



TSP49 Profile

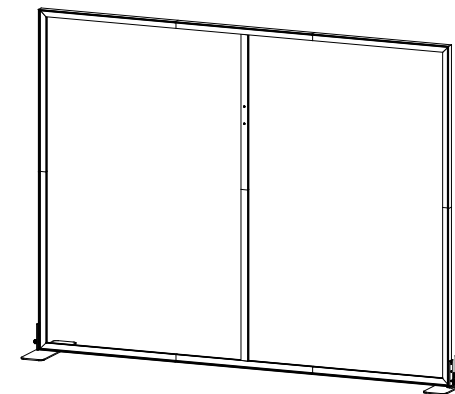
Order #XXXXX Large Backwall Frame Assembly (Left Frame)

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	41"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	41"h TSP49 Vertical Extrusion
5	1	36.5"w TSP49 Horizontal Extrusion
6	1	36.5"w TSP49 Horizontal Extrusion
7	1	36.5"w TSP49 Horizontal Extrusion
8	1	36.5"w TSP49 Horizontal Extrusion
9	1	36.5"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot
10	1	36.5"w TSP49 Horizontal Extrusion
11	1	41.209"h Z45 Vertical Extrusion
12	1	41.209"h Z45 Vertical Extrusion
14	1	6" x 22" Base Plate w/ flange (right)

Steps:

Refer to the [Tool-less Frame Assembly general information page](#).

- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using [Tool-less Spline Connectors](#) labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using [Tool-less Corner Connectors](#) labeled [A].
- 3) Install Base Plates [9] & [14] to bottom corners of frame assembly as shown. See [Left Base Plate Attachment](#) & [Right Base Plate Attachment](#) details.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using [Connection Lock w/ Knob](#).



When assembled

Assemble frame flat on ground.

* Tool-less Spline Connector

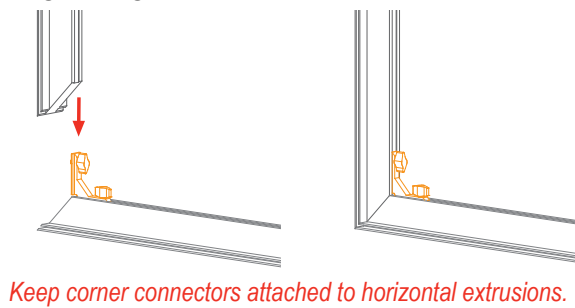
1. Place extrusions end-to-end.

2. Slide tool-less connectors across seam of extrusions.

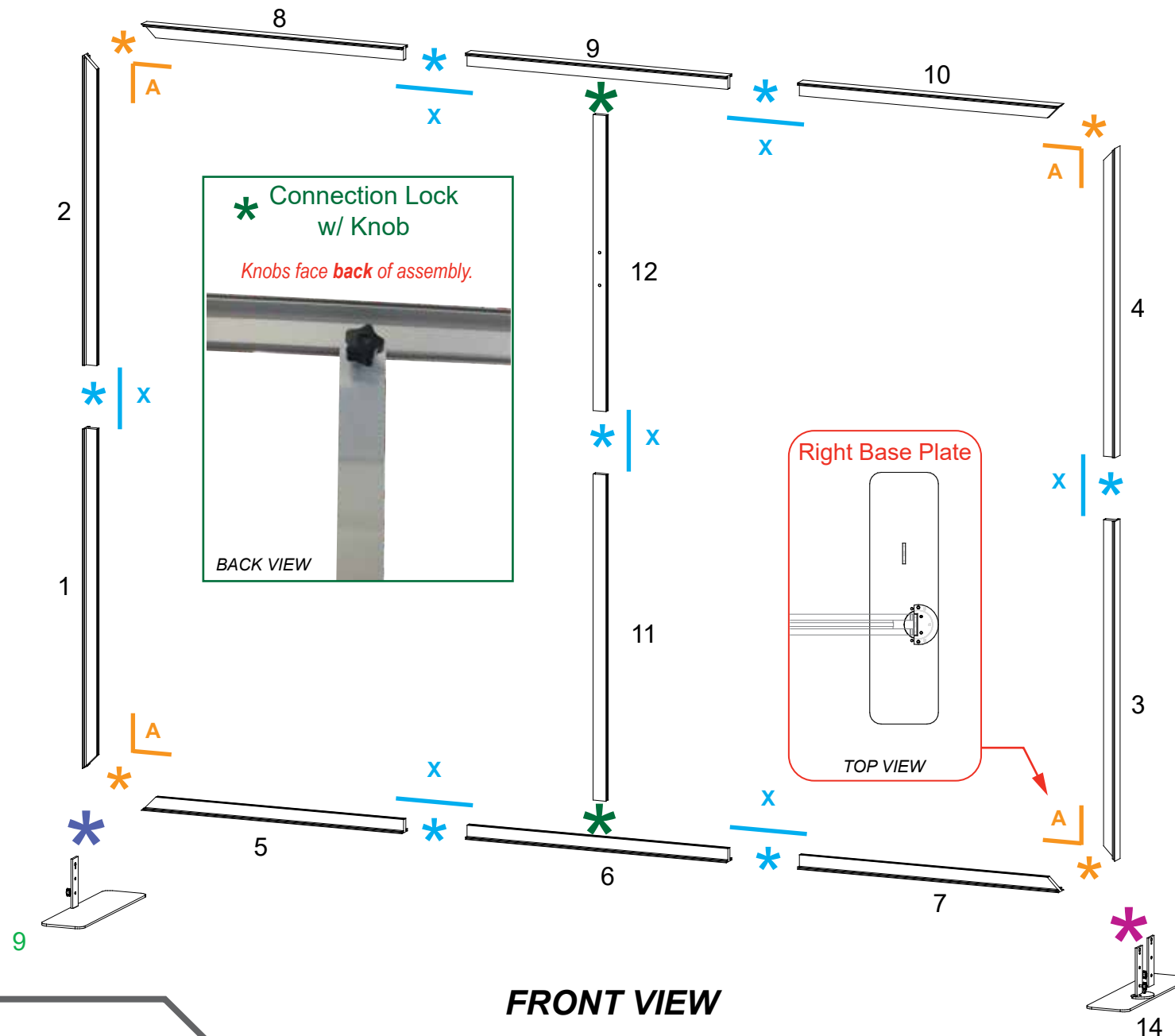
3. Tighten all knobs to secure connection.

* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.

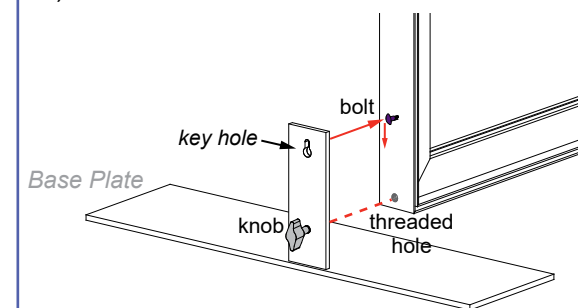


Keep corner connectors attached to horizontal extrusions.



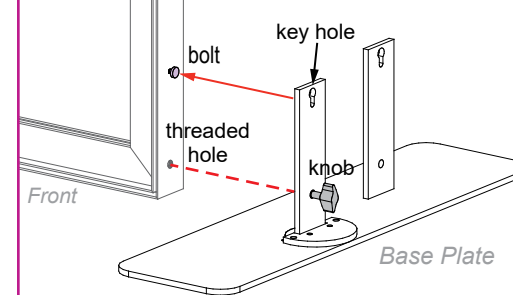
* Left Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



* Right Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.

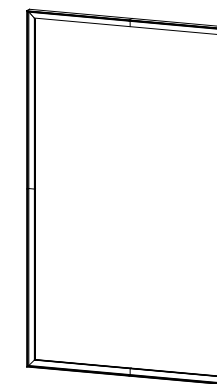


Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [A].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A].

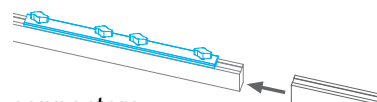


When assembled

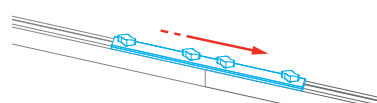
Assemble frame flat on ground.

* Tool-less Spline Connector

1. Place extrusions end-to-end.



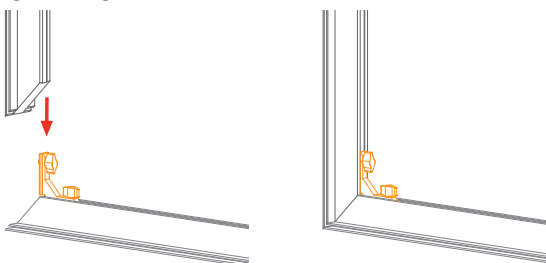
2. Slide tool-less connectors across seam of extrusions.



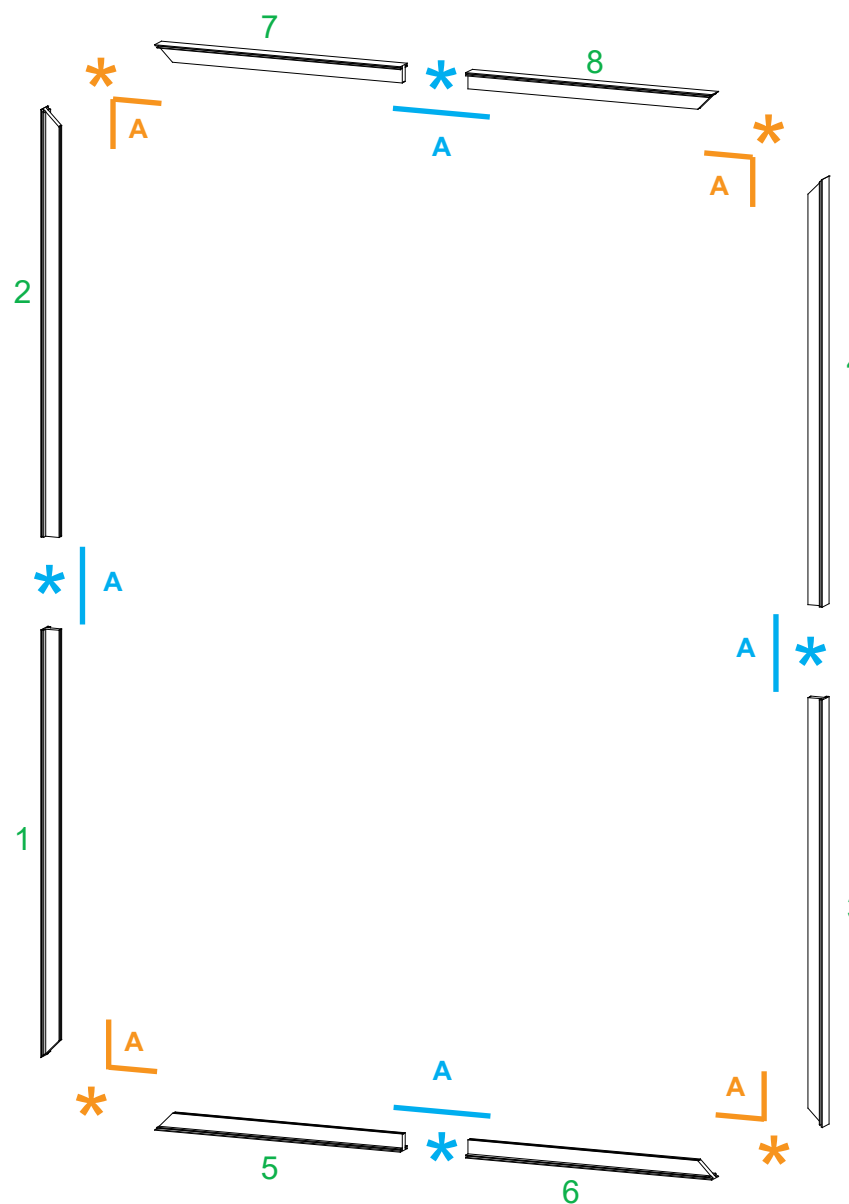
3. Tighten all knobs to secure connection.

* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



Keep corner connectors attached to horizontal extrusions.



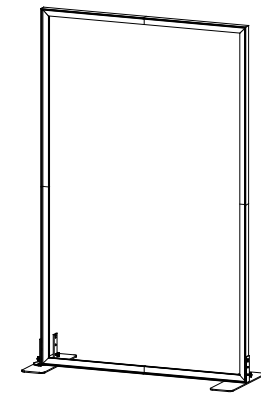
FRONT VIEW

Item	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot
13	1	6" x 22" Base Plate w/ flange (left)

Steps:

Refer to the *Tool-less Frame Assembly* general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using **Tool-less Spline connectors** labeled [A].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using **Tool-less Corner Connectors** labeled [A].
- 3) Install Base Plates [9] & [13] to bottom corners of frame assembly as shown. See **Left Base Plate Attachment** & **Right Base Plate Attachment** details.

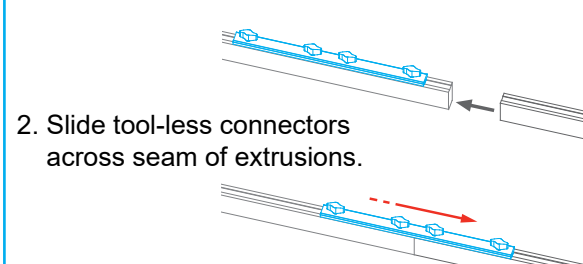


When assembled

Assemble frame flat on ground.

* Tool-less Spline Connector

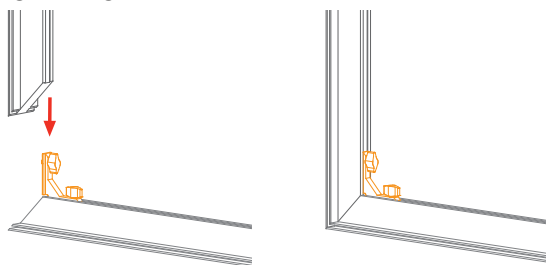
1. Place extrusions end-to-end.



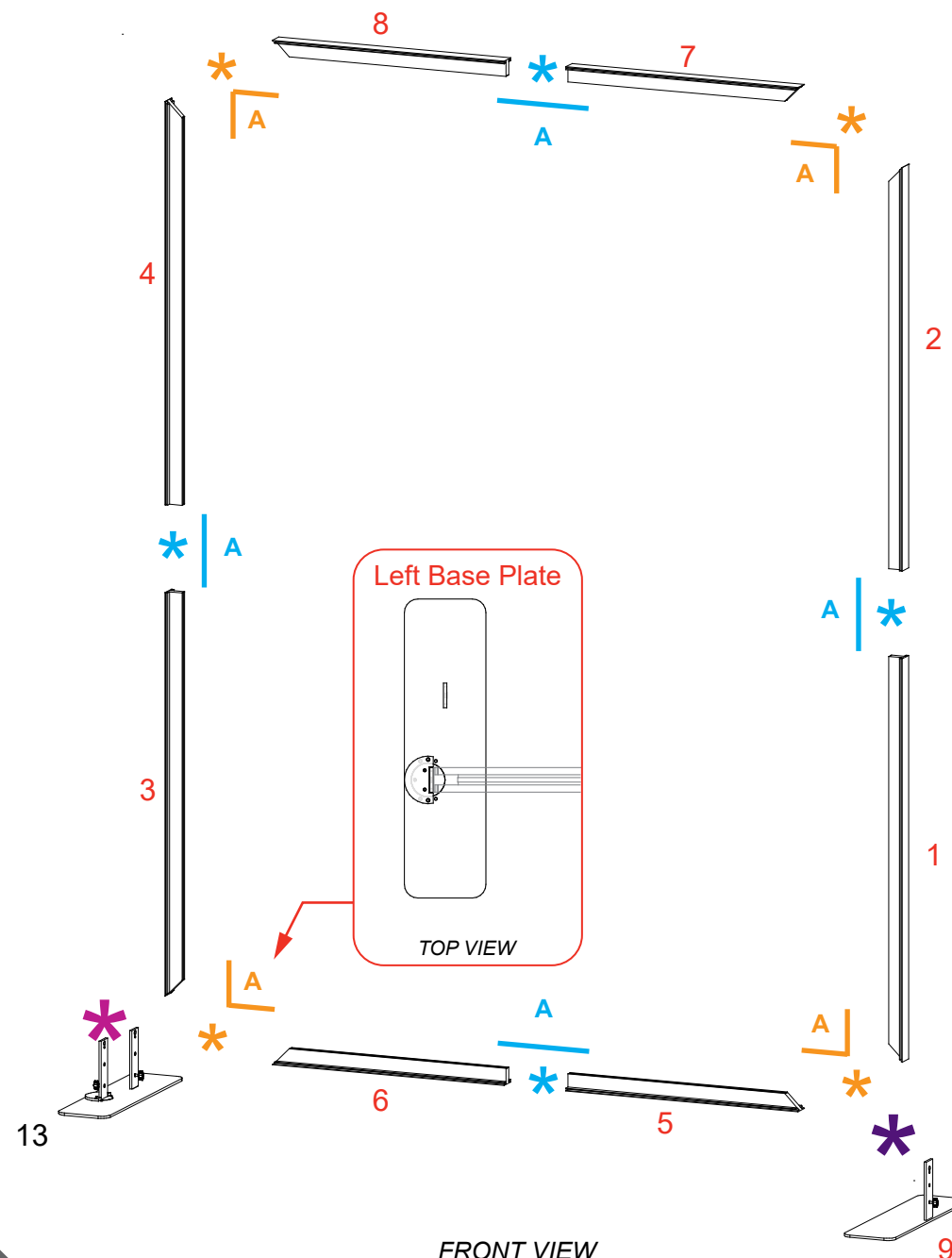
2. Slide tool-less connectors across seam of extrusions.
3. Tighten all knobs to secure connection.

* Tool-less Corner Connector

1. Slide extrusion onto Corner Connector.
2. Tighten all knobs to secure connection.



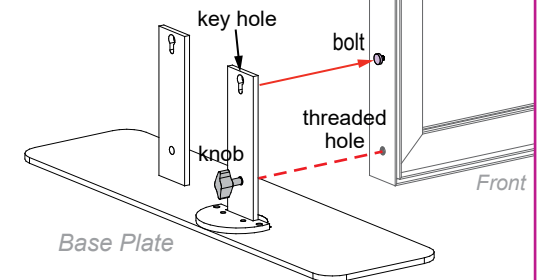
Keep corner connectors attached to horizontal extrusions.



FRONT VIEW

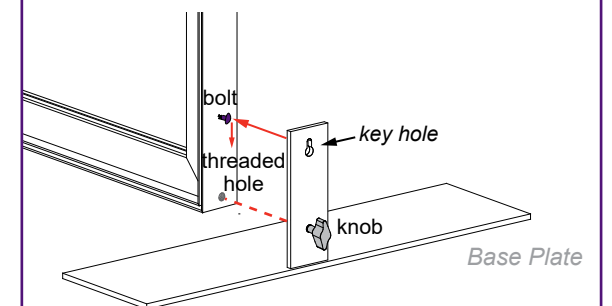
* Left Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



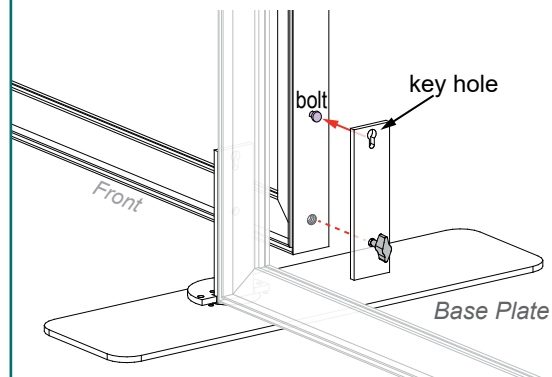
* Right Base Plate Attachment

- 1) Place key hole over bolt on panel & slide down.
- 2) Twist knob to secure connection.



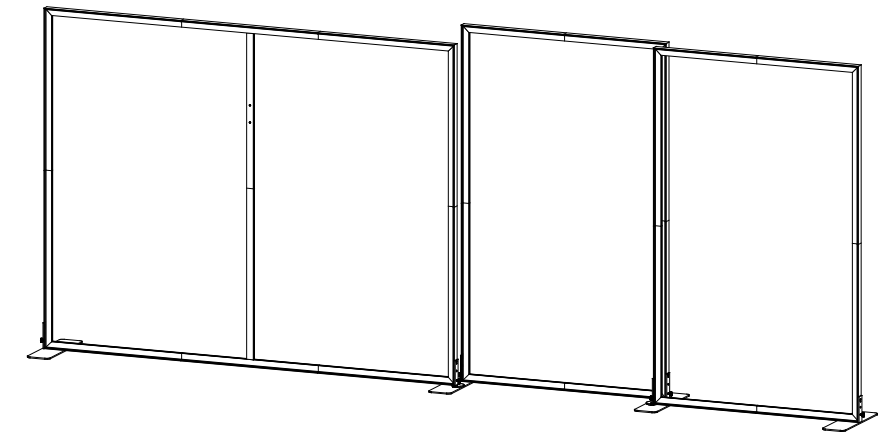
* Base Plate Attachment

Place key hole over bolt on panel & slide down.
Twist knob to secure connection.

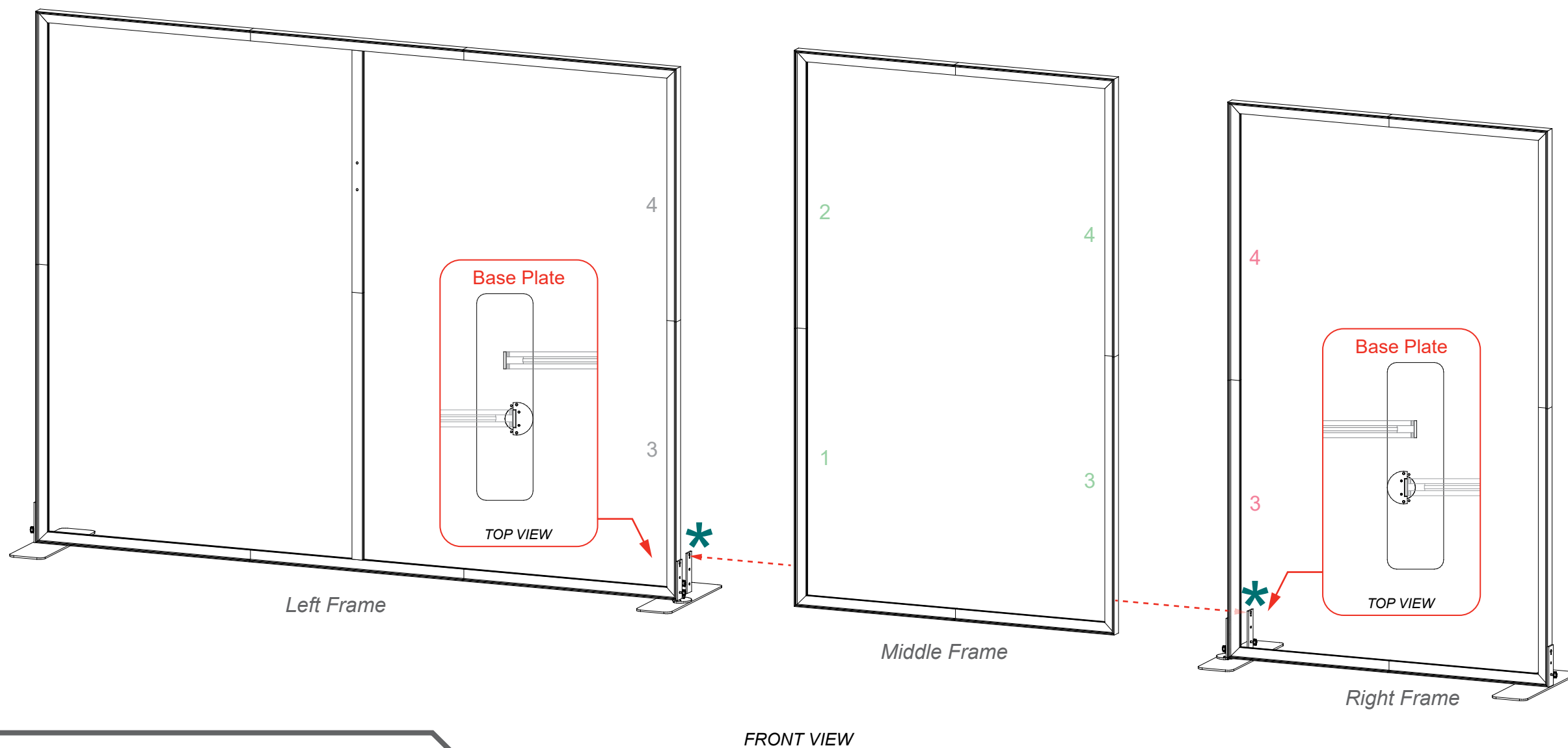


Steps:

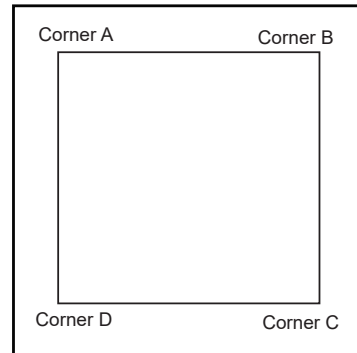
- 1) Connect middle frame to base plates of left & right frames, as shown.
See [Base Plate Attachment](#) detail.



When assembled



SEG Graphic Installation



It is important to first insert graphic into each alternate corner, then to the sides of the frame. If this is not done, graphic will not fit into the frame correctly.



Step 2
Repeat Step 1 for opposite corner C, then insert corner B, followed by corner D, to complete the installation of the corners.



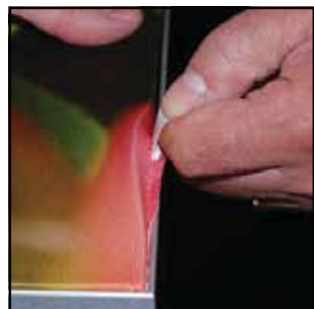
Step 1
Insert corner A. Turn edge of graphic so silicon welt is perpendicular to face of graphic. Insert narrow side of welt with fabric to outside into the channel. Repeat for other side of this corner.



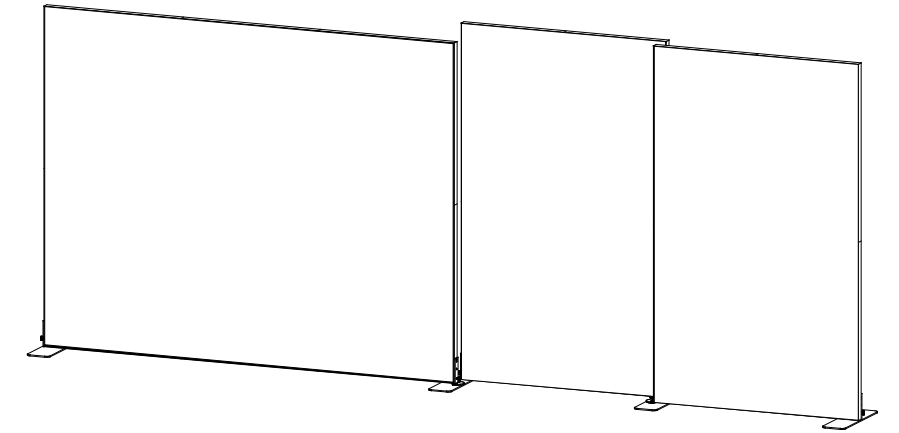
Step 3
Once all corners are inserted, press one silicon edge into channel from corners and work toward the center. Make sure welt is fully inserted into channel. Continue until all sides are done. Smooth out edges of graphic.

Graphic Removal

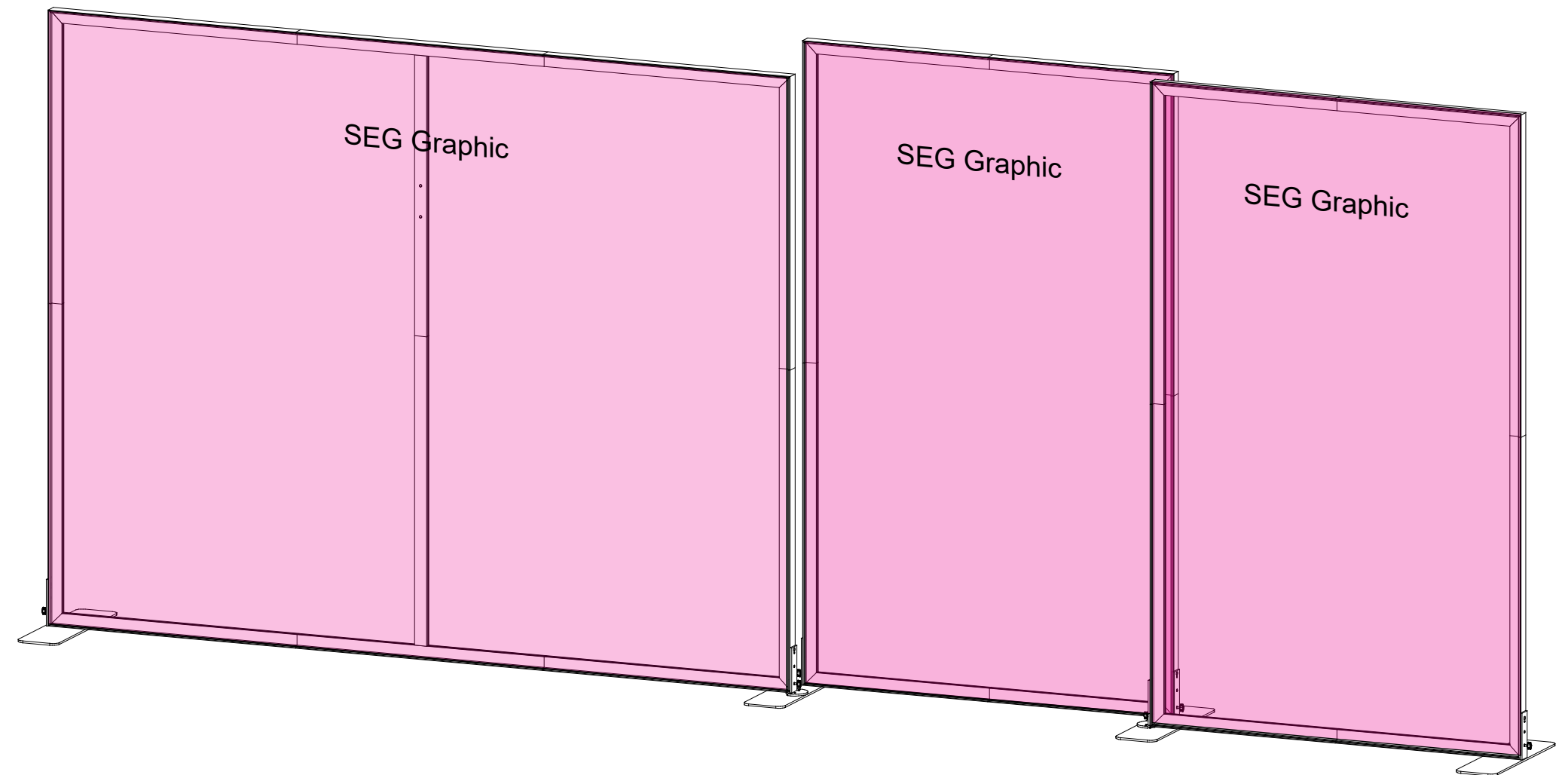
To remove the graphic from the frame, locate the fabric pull tab. Gently pull up on the tab to remove the fabric.



Steps:
1) Apply SEG Graphics to assembled frames.



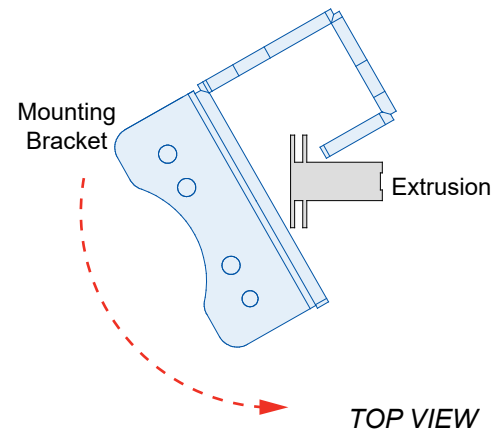
When assembled



FRONT VIEW

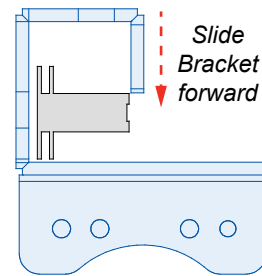
* Workstation Bracket Attachment

- ① Hook the Mounting Bracket over the vertical extrusion.

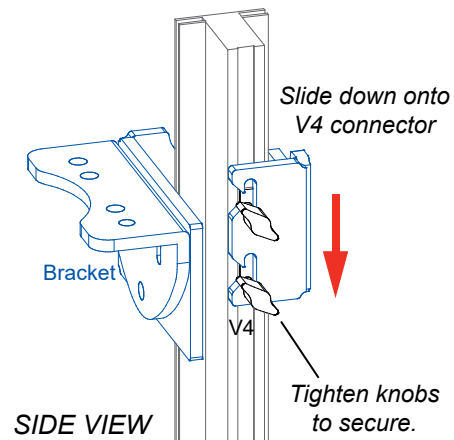


- ② Slide bracket forward, then down onto V4 connector.

V4 connectors stay permanently attached to vertical extrusion.

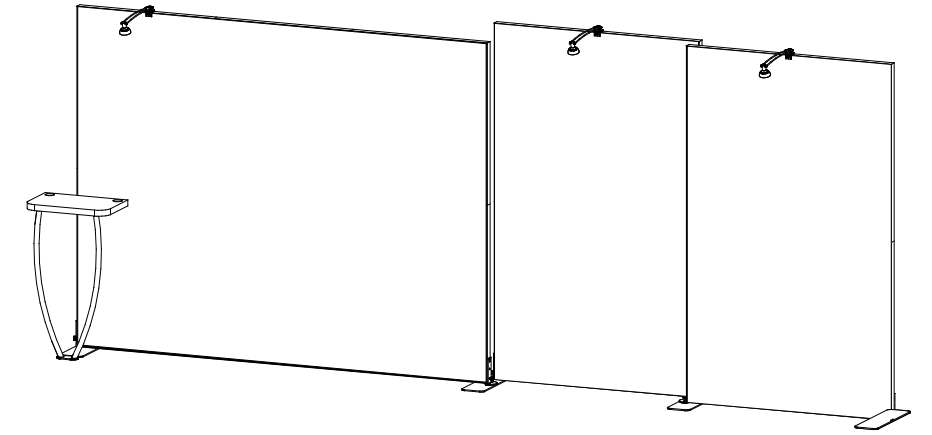


- ③ Tighten thumb screws to secure connection to inside of frame.



Steps:

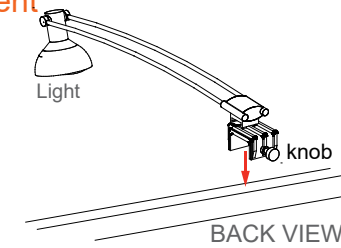
- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See [Workstation Bracket Attachment](#) detail.
- 2) Assemble Workstation legs & counter top to bracket. See [Workstation Assembly](#) detail.
- 3) Attach Lights to top of backwall as shown. See [Light Attachment](#) detail.



* Light Attachment

Attach clamp of stem light to top of horizontal extrusion where desired.

Twist knob on back to tighten in place.



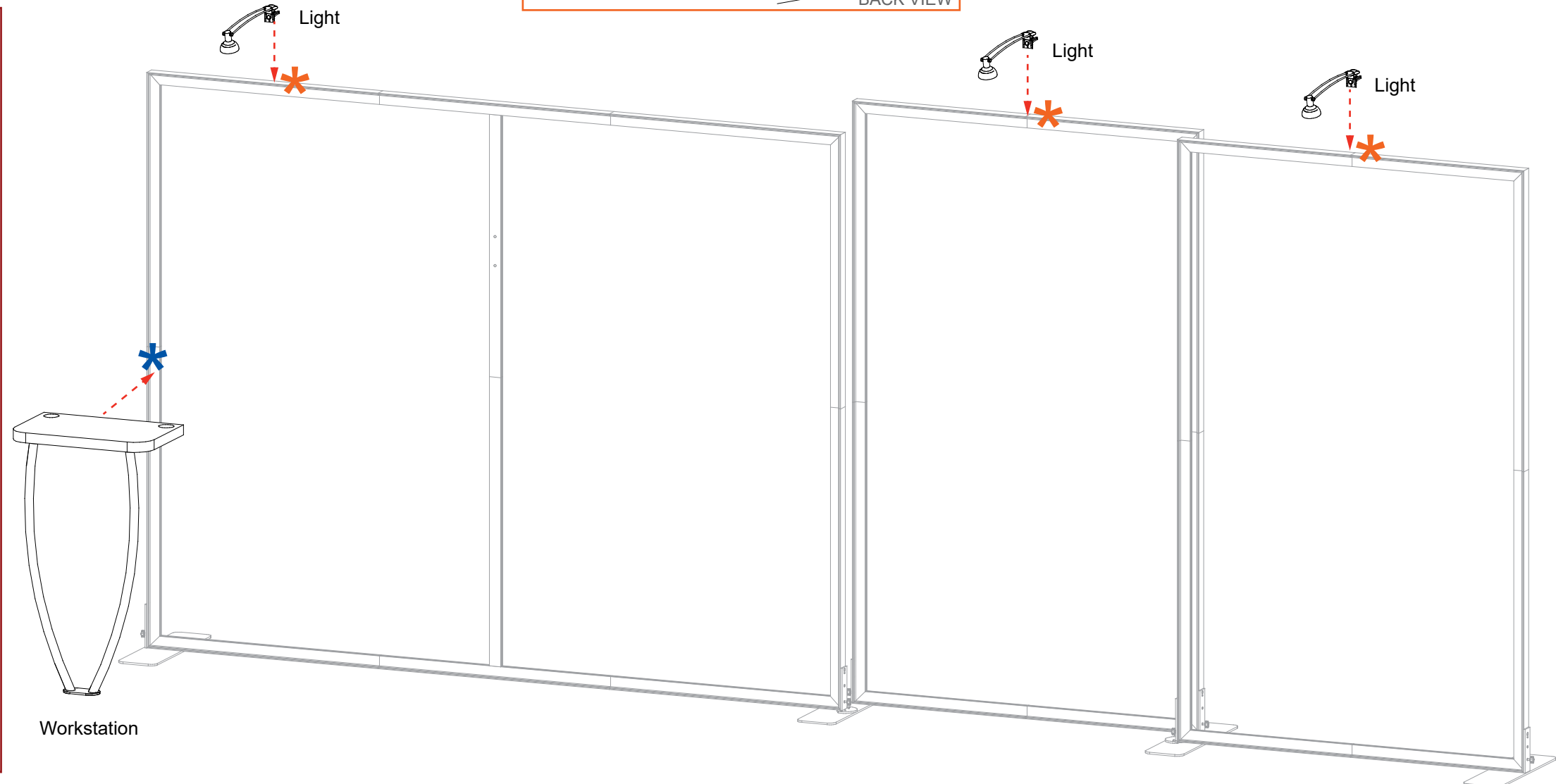
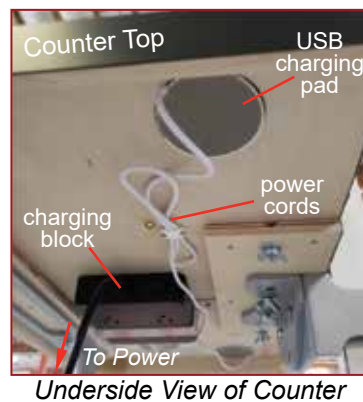
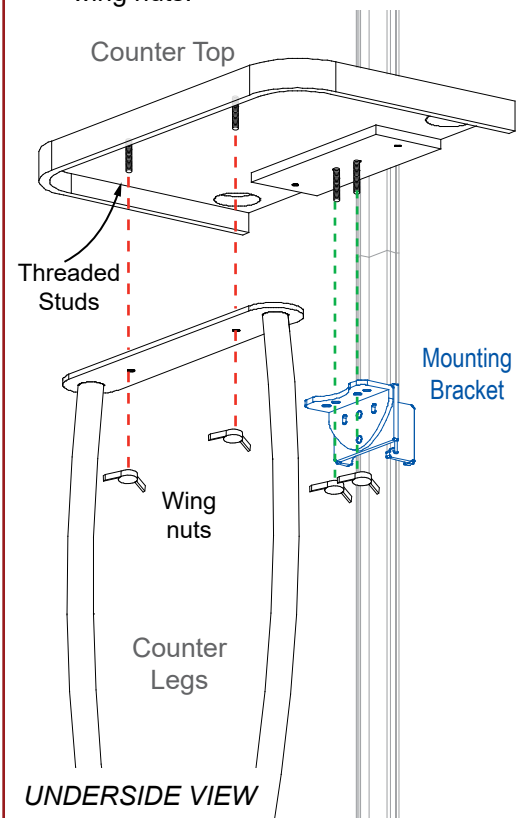
Workstation Assembly

- 1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.

- 2) Connect Counter Top to Mounting Bracket, using wing nuts.

- 3) Attach power cords to wireless chargers.

Keep cords attached to underside of counter top.

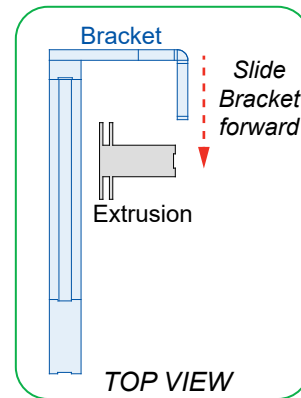
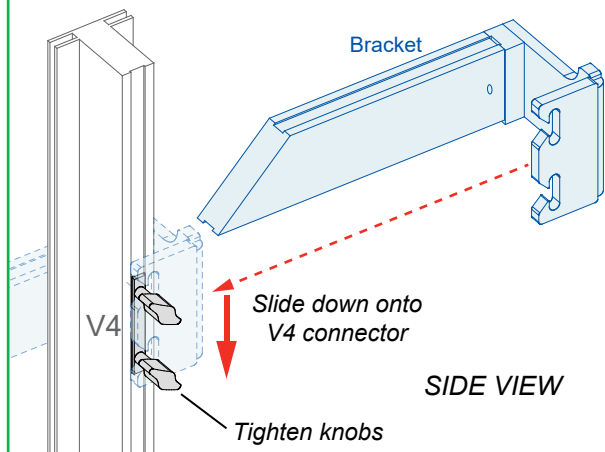


* Literature Tray Attachment

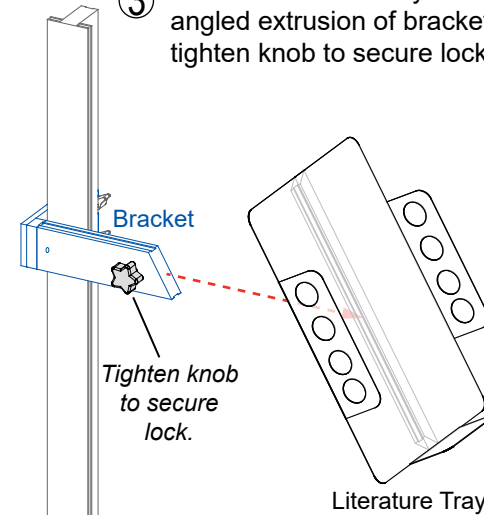
① Slide bracket over V4 connector on vertical extrusion.

② Tighten knobs of V4 connector to secure bracket in place.

③ Attach Literature Tray to angled extrusion of bracket; tighten knob to secure lock.



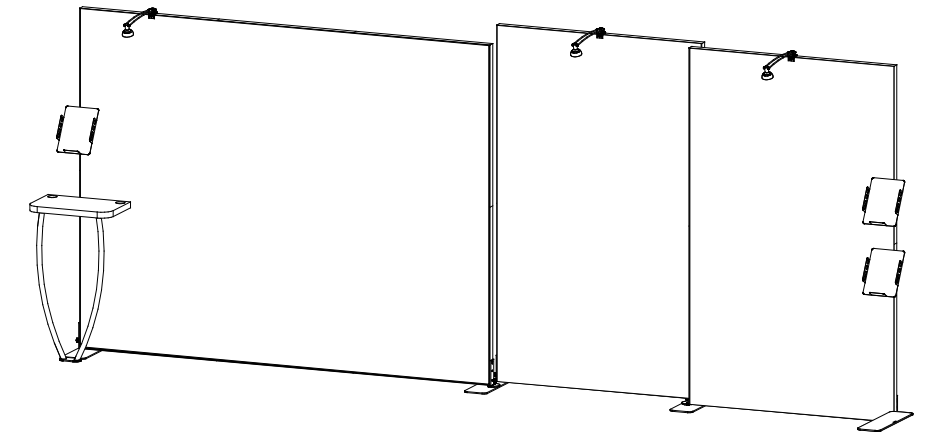
V4 connectors stay permanently attached to vertical extrusion.



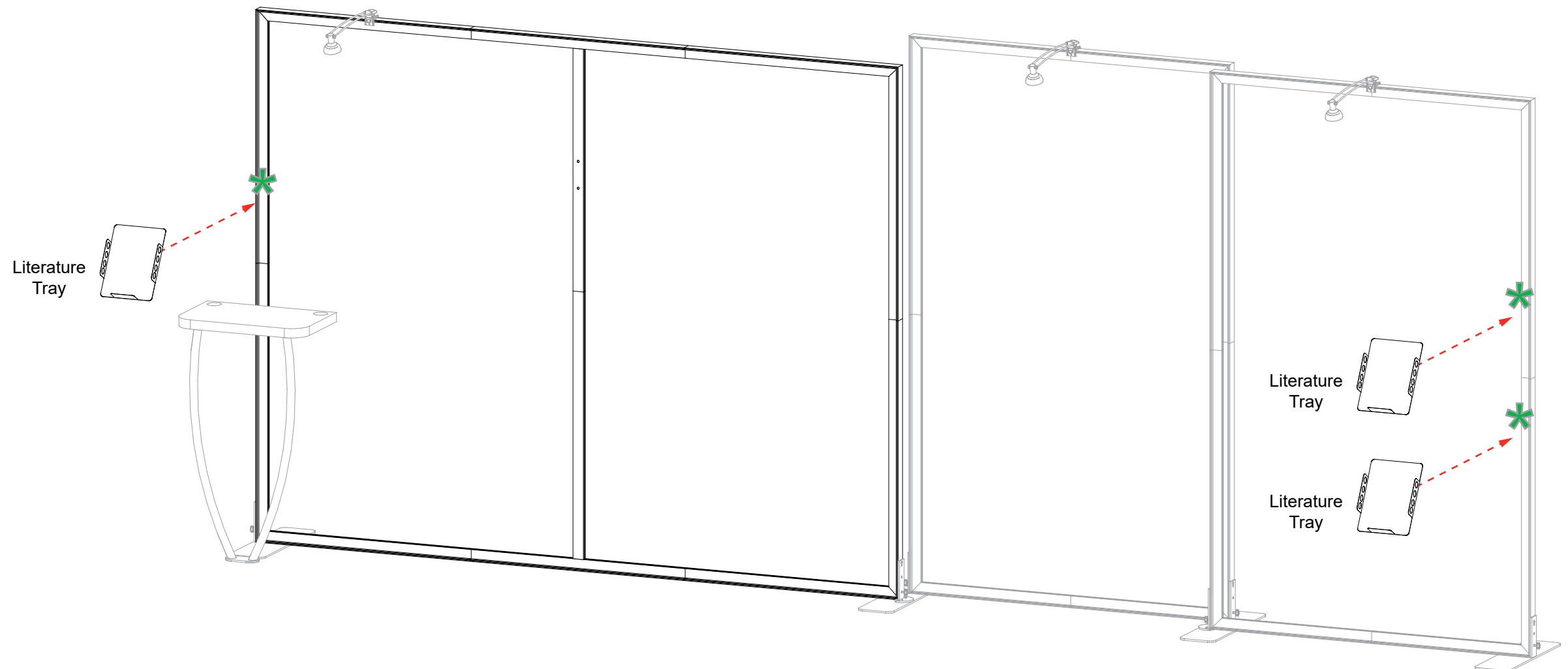
Literature Tray

Steps:

1) Attach Literature Trays to backwall vertical, as shown. See Literature Tray Attachment detail.



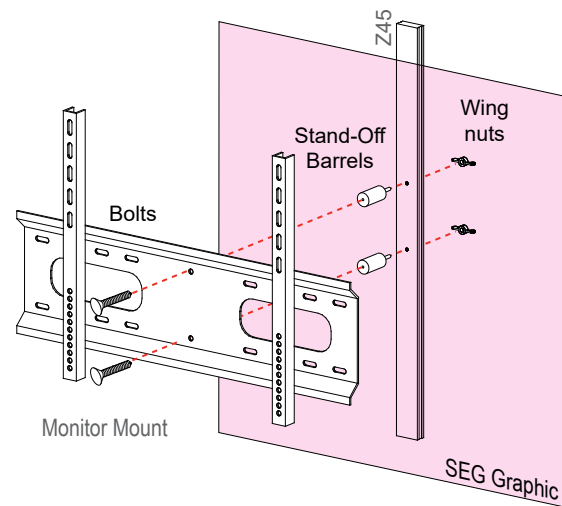
When assembled



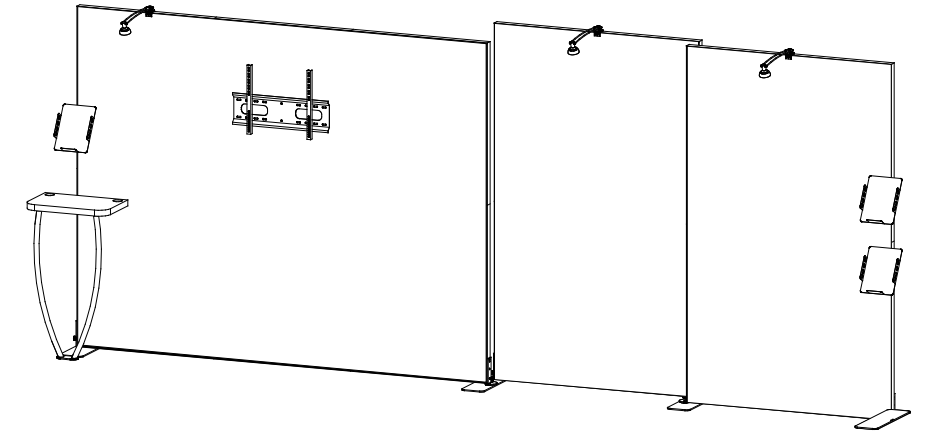
- Steps:
1) Attach large Monitor Mount to backwall vertical.
See [Large Monitor Mount Attachment](#) detail.

✱ Large Monitor Mount Attachment

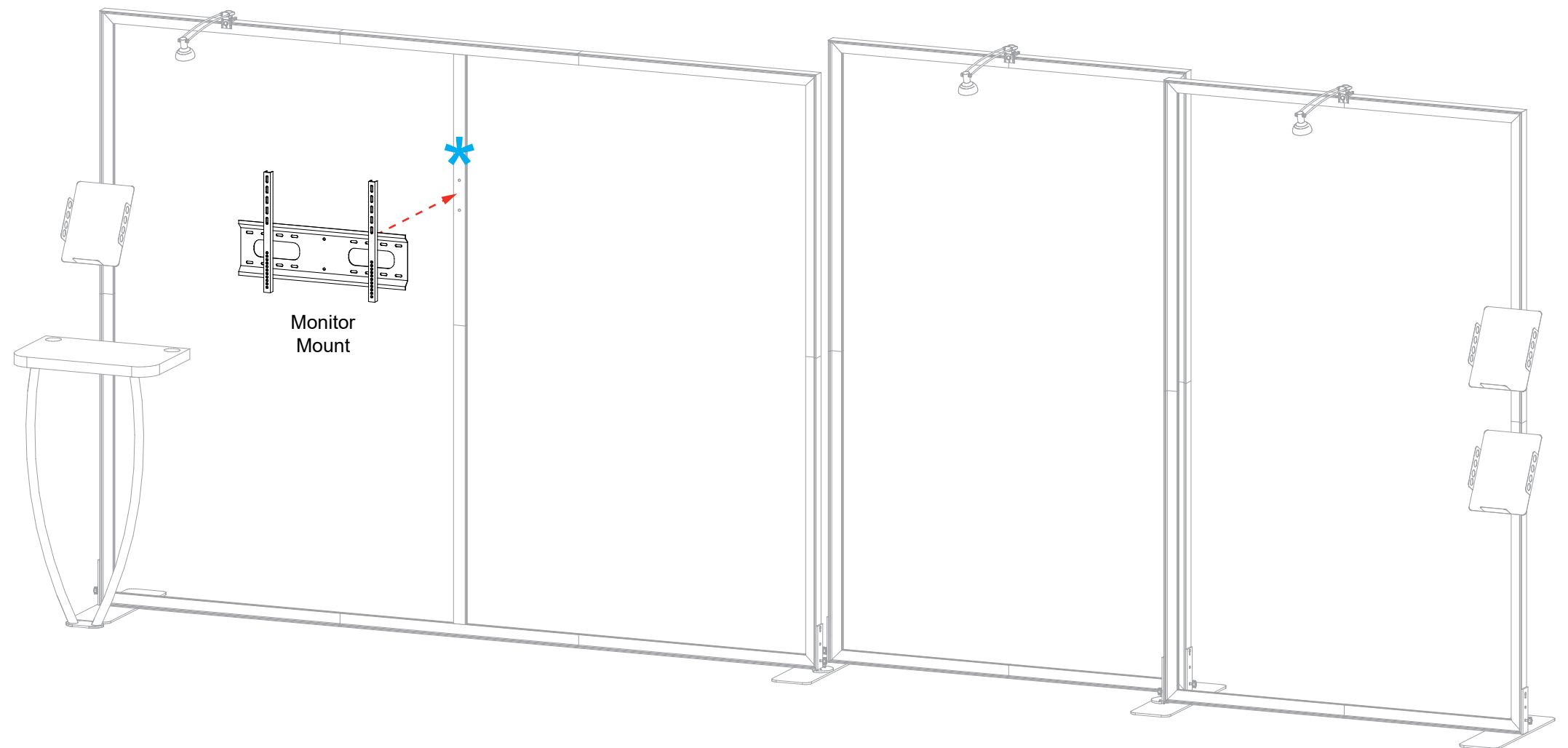
Attach Standoff Barrels to verticals using wing nuts. Then attach Monitor Mount to Standoff Barrels, using bolts.



Note: Monitor mounts install through SEG graphic.

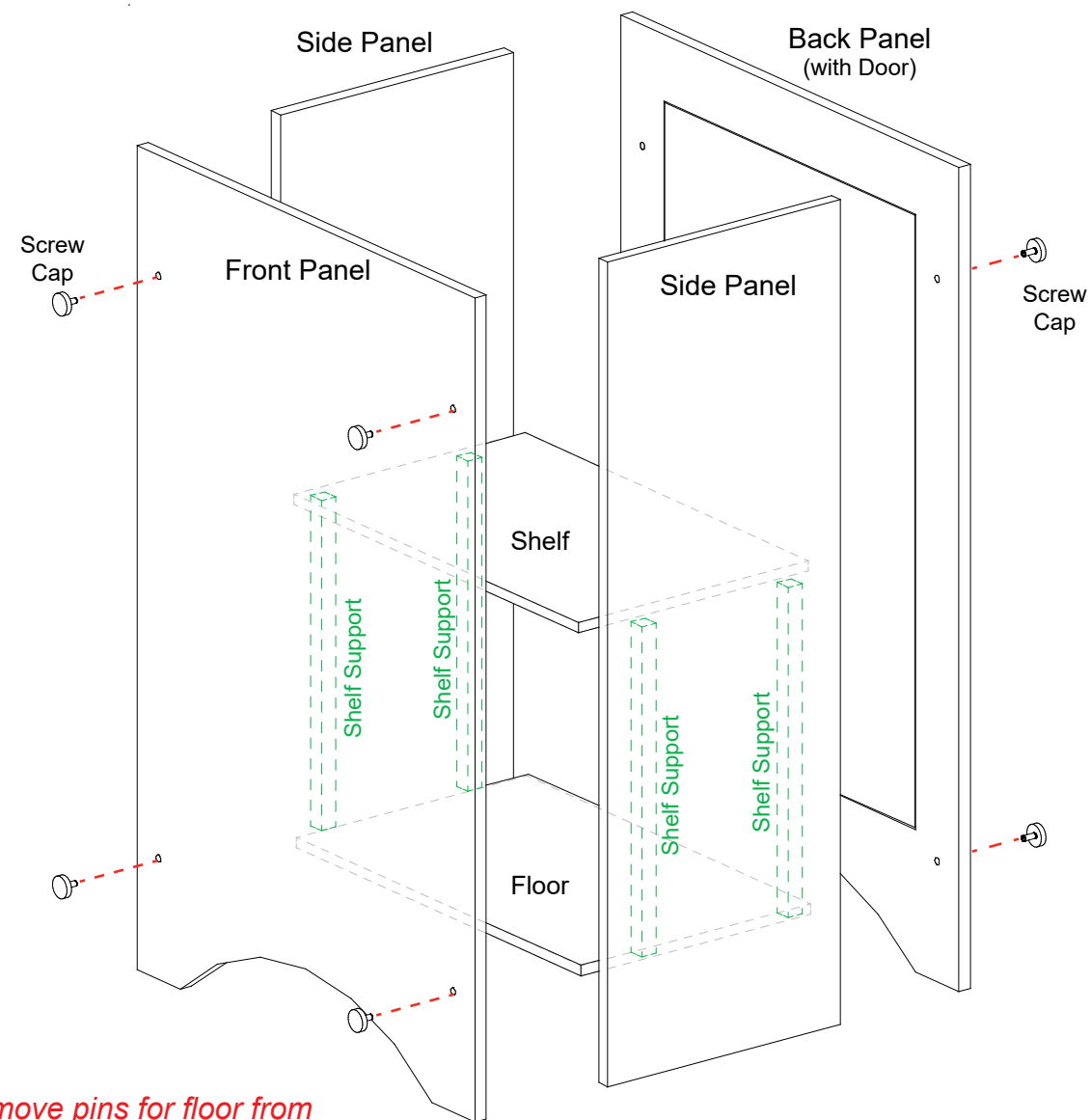


Completed Assembly

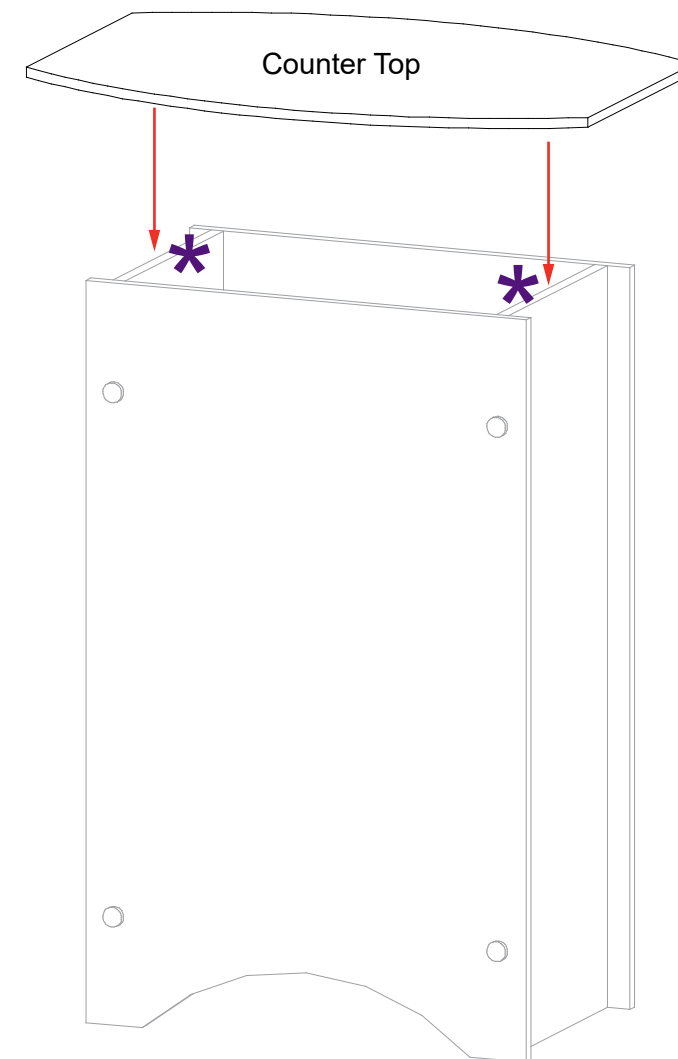


Steps:

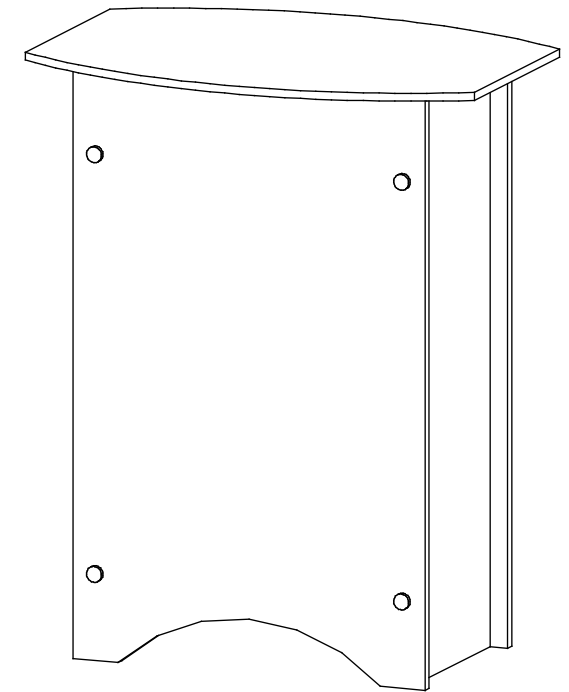
- 1) Attach pins at bottom interior of side panels. *Note: Pins are designed to be slightly angled.*
- 2) Use screw caps to secure side panels to front & back panels.
- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect **shelf supports** with Velcro inside of panels, then place shelf on top of supports.
- 5) Attach Counter Top to assembled pedestal base. See **Counter Top Attachment** detail.



Pedestal Base Assembly

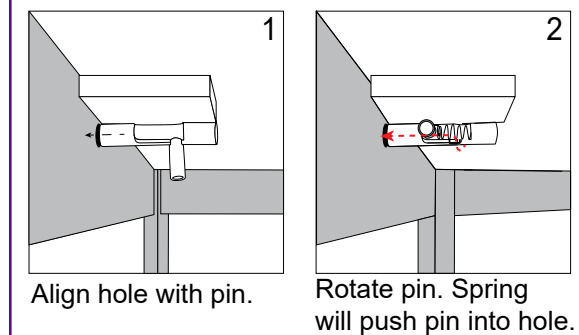


Pedestal Top Attachment



When assembled

* Counter Top Attachment



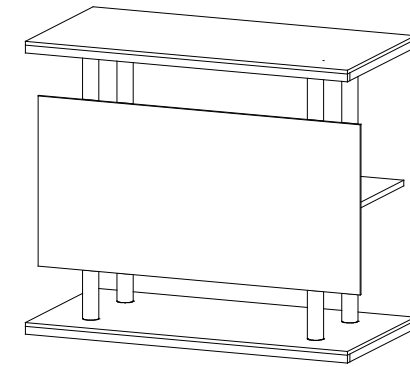
NOTE: Remove pins for floor from side panels when packing.

Item	Qty.	Description
--	2	16.732"h aluminum Leg (lower)
--	2	16.732"h aluminum Leg (lower w/ Velcro)
--	2	16.732"h aluminum Leg (upper)
--	2	16.732"h aluminum Leg (upper w/Velcro)
--	1	43"w x 21.5"d Counter Base
--	1	40.1"w x 16"d Counter Shelf
--	1	43"w x 21.5"d Counter Top

Steps:

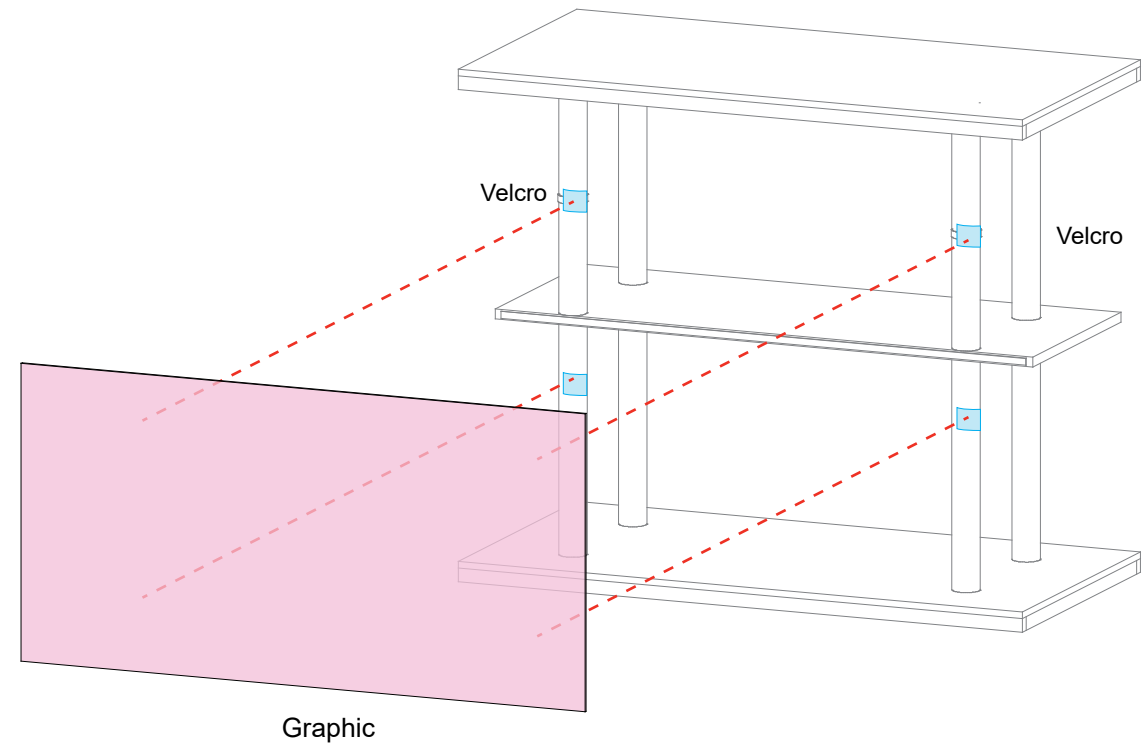
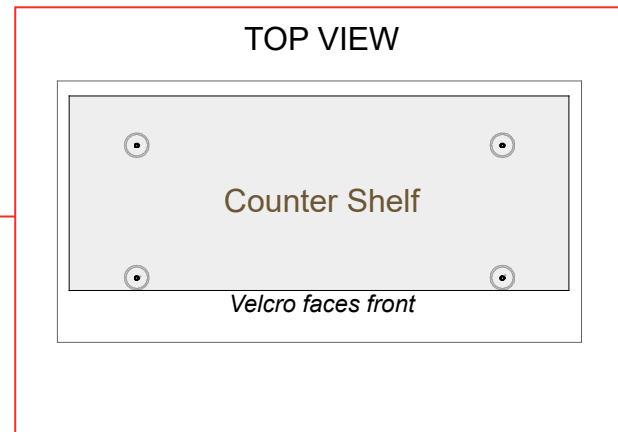
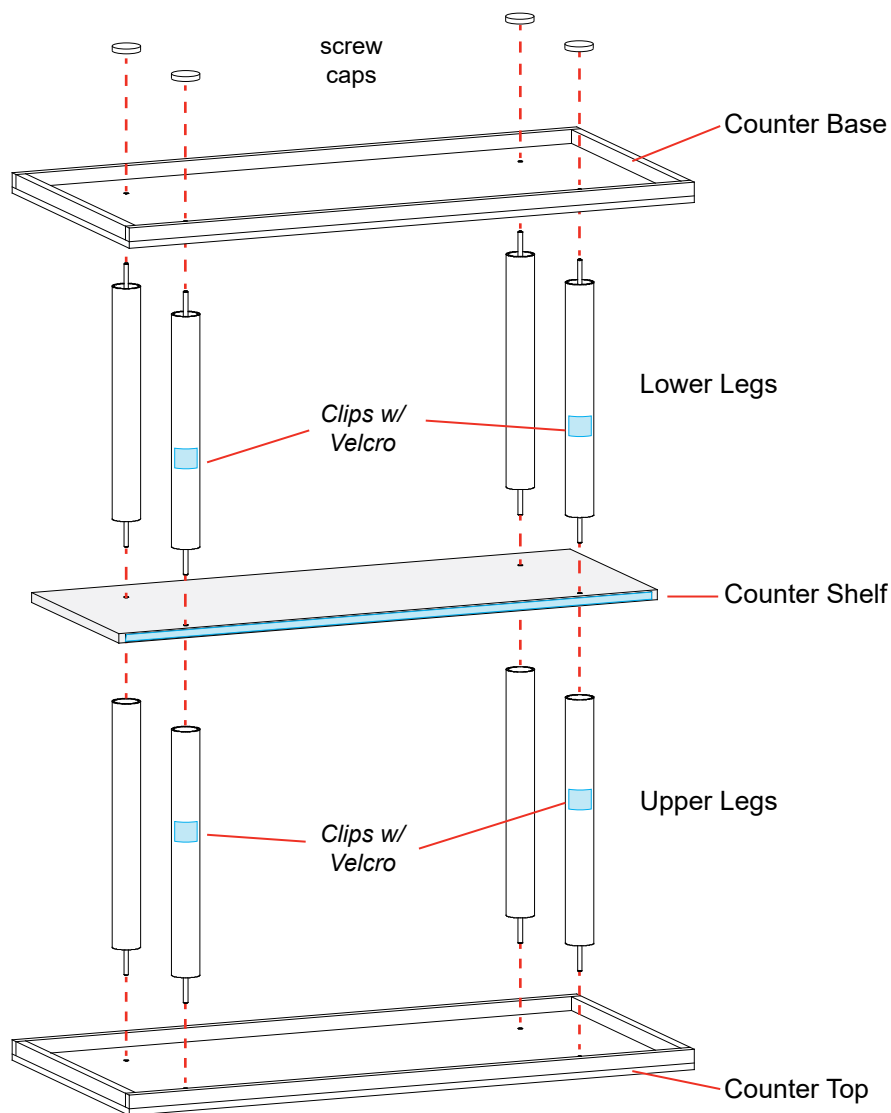
Note: Assemble counter upside-down.

- 1) Attach upper legs to underside of Counter Top. Twist to tighten.
- 2) Connect lower Legs through Counter Shelf to upper Legs, as shown.
- 3) Place Counter Base over lower Legs & secure with screw caps.
- 4) Turn counter unit over & affix Graphic to Velcro on front of unit.



When assembled

Assemble unit upside-down.



Note: Velcro must face front of assembled counter.